

# BIGLIA B1200Y

**Category** Turning Machine

**Made** BIGLIA

**Type** CNC

**Model** B1200Y

**Capacity** ø92/410x1315 mm



## Technical specifications

<p><b>WORKING CAPACITY</b></p>	<p><b>CNC</b></p>	<p><b>MAIN SPINDLE</b></p>
<p><b>Max bar working diameter</b> 92 mm  <b>Max turning diameter</b> 410 mm  <b>Max working length</b> 1315 mm  <b>Max diameter on bed</b> 700 mm</p>	<p><b>CNC</b> Fanuc 18i-TB  <b>Notes</b> Manual Guide, SBS, Anti-collision,</p>	<p><b>Max rotation speed</b> 2800 rpm  <b>Spindle nose</b> ASA8"  <b>Spindle hole</b> 111 mm  <b>Internal bearing diameter</b> 150 mm  <b>Chuck diameter</b> 315 mm  <b>Max power</b> 30 Kw  <b>Max torque</b> 776 Nm  <b>Accuracy (C axis)</b> 0,001°  <b>C axis speed</b> 100 Rpm</p>
<p><b>TAILSTOCK</b></p>	<p><b>TURRET 1</b></p>	<p><b>Carriage</b> carro lunetta a seguire  <b>Machine total weight</b> 7250 Kg  <b>Floor space</b> 5100x2000x2100 mm  <b>Chip conveyor</b> si  <b>Autocentering chuck</b> 315  <b>Driven toolholders</b> disponibili  <b>Fixed toolholders</b> disponibili  <b>Hydraulic steady</b> predisposizione per lunetta</p>
<p><b>Quill diameter</b> 115 mm  <b>Quill stroke</b> 150 mm  <b>Taper</b> CM5  <b>Axis stroke B</b> 1200 mm</p>	<p><b>Positions number</b> 12  <b>Rotation time (1 pos)</b> 0,15 sec.  <b>Number of driven stations</b> 12  <b>Driven tools speed</b> 4000 rpm  <b>Driven tools power</b> 5,5 Kw  <b>Axis stroke X1</b> 255 mm  <b>Rapid feed X1</b> 20 m/min  <b>Axis stroke Z1</b> 1315 mm  <b>Rapid feed Z1</b> 24 m/min  <b>Axis stroke Y1</b> 110 (+60/-50) mm  <b>Rapid feed Y1</b> 7,5 m/min  <b>Driven tools torque</b> 70 Nm</p>	

### Gamba Macchine Srl

### Contacts

### Where we are

V.A.T. IT00639540988

+39 030 831096

C.F./R.I. 01581570171

+39 030 8913312

REA 248813 BS

offerte@gambamacchine.it

C.S. 802.165,00 €

### Headquarter and Warehouse 1

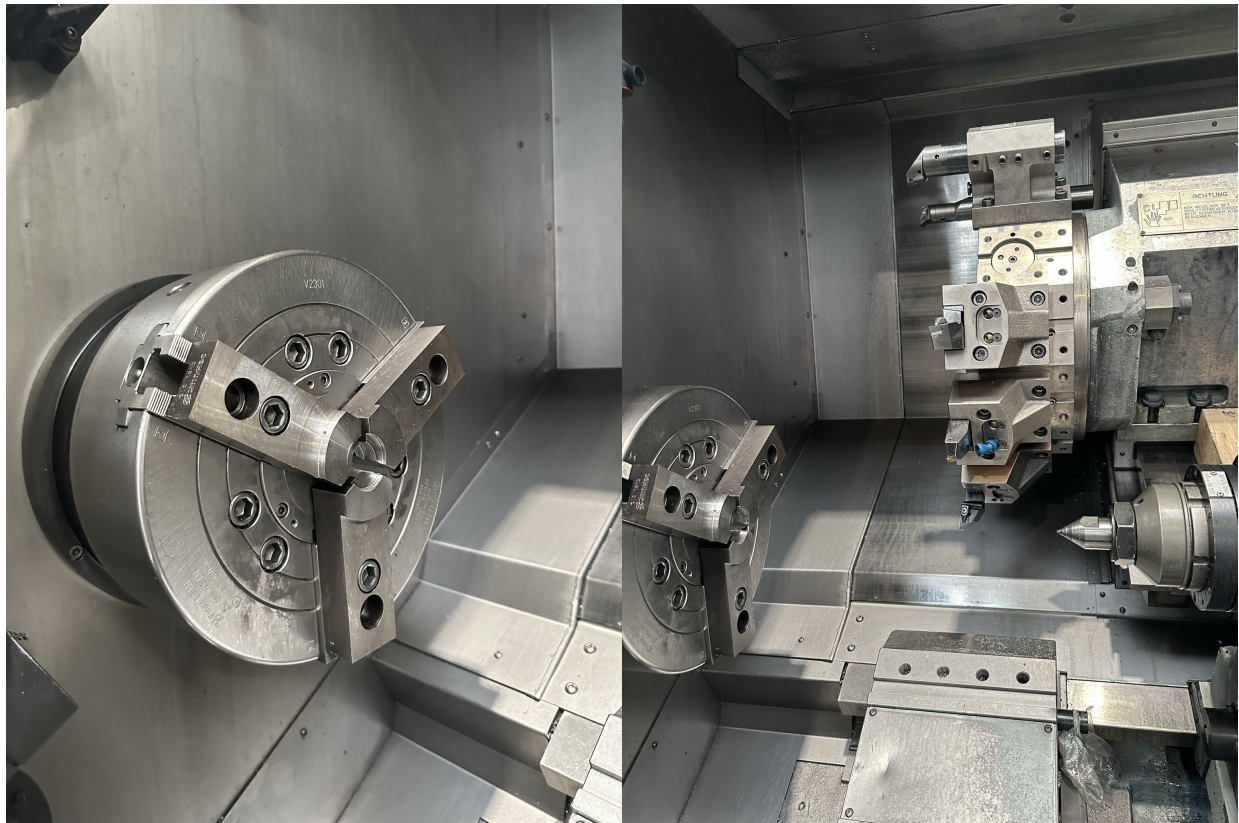
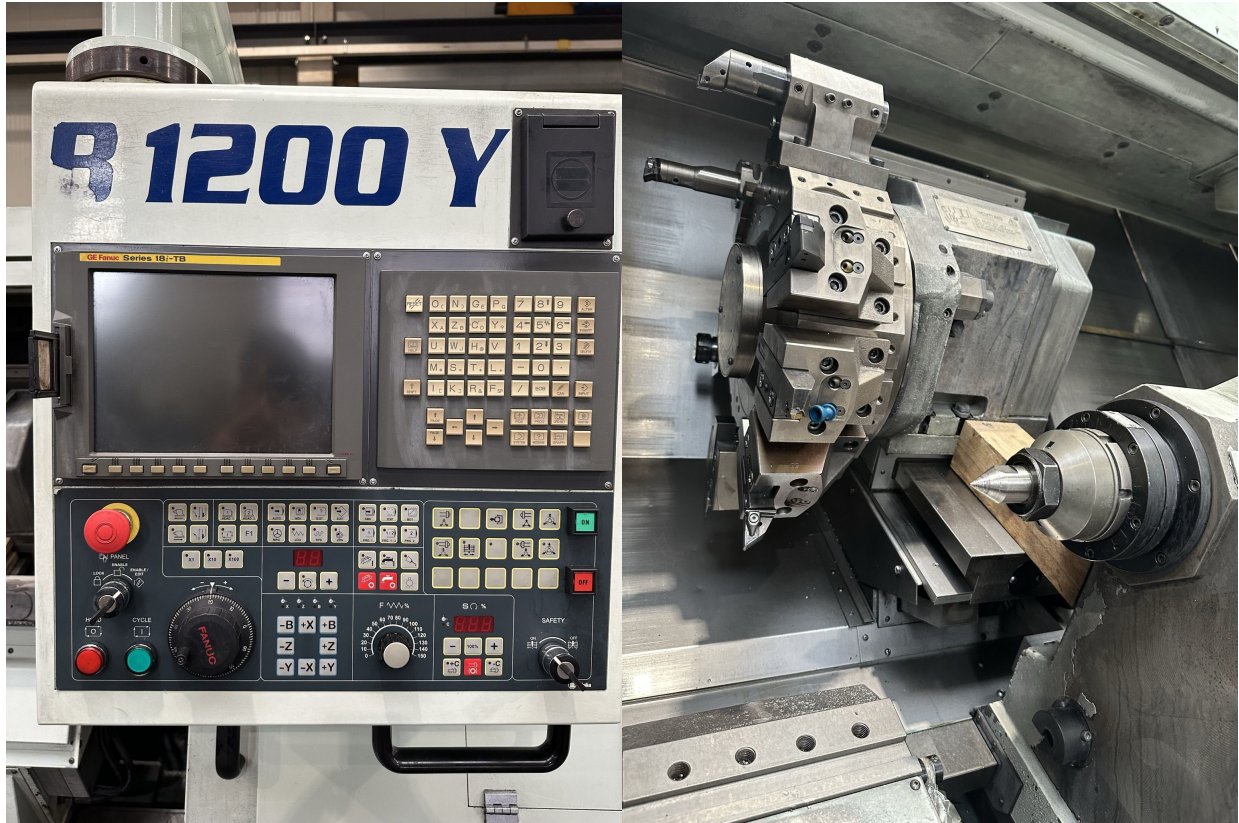
Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia



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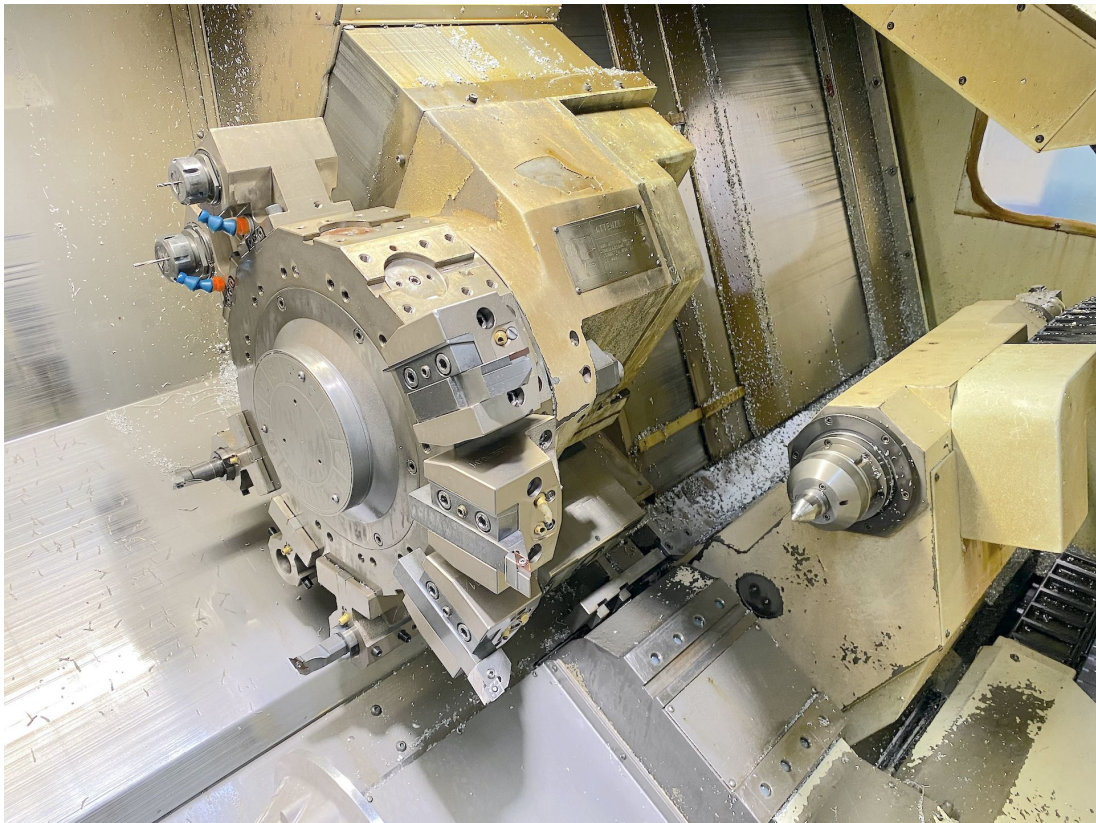
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