

BIGLIA B 510 YB-8

Category Turning Machine

Made BIGLIA

Type CNC

Model B 510 YB-8

Capacity ø80/320x510 mm



Technical specifications

WORKING CAPACITY

Max bar working diameter 80 mm
Max turning diameter 320 mm
Max working length 510 mm
Max diameter on bed 520 mm

TAILSTOCK

Quill diameter 85 mm
Quill stroke 100 mm
Taper CM4
Axis stroke B 500 mm
Rapid feed B 12 m/min

CNC

CNC Fanuc 18iT
Notes Biglia Easy Cicle, Poligonatura

TURRET 2

Positions number 12
Rotation time (1 pos) 0,15 sec.
Number of driven stations 12
Driven tools speed 3000 rpm
Driven tools power 3,7 Kw
Axis stroke X2 210 mm
Rapid feed X2 12 m/min
Axis stroke Z2 510 mm
Axis stroke Y2 120mm (+/-60) mm
Rapid feed Y2 6 m/min

MAIN SPINDLE

Max rotation speed 3200 rpm
Spindle nose ASA8"
Spindle hole 92 mm
Internal bearing diameter 130 mm
Max power 22/26 Kw
Accuracy (C axis) 0,001°
C axis speed 100 Rpm

Machine total weight 4500 Kg
Floor space 4000x1940x1765 mm
Chip conveyor si
Bar feeder IEMCA TAL AUTO65

Gamba Macchine Srl

Contacts

Where we are

V.A.T. IT00639540988

+39 030 831096

Headquarter and Warehouse 1

Warehouse 2

C.F./R.I. 01581570171

+39 030 8913312

Via Artigiani, 32 - 25063

Via Caduti del lavoro 41, 25030

REA 248813 BS

offerte@gambamacchine.it

Gardone V.T. Brescia - Italia

Coccaglio Brescia - Italia

C.S. 802.165,00 €



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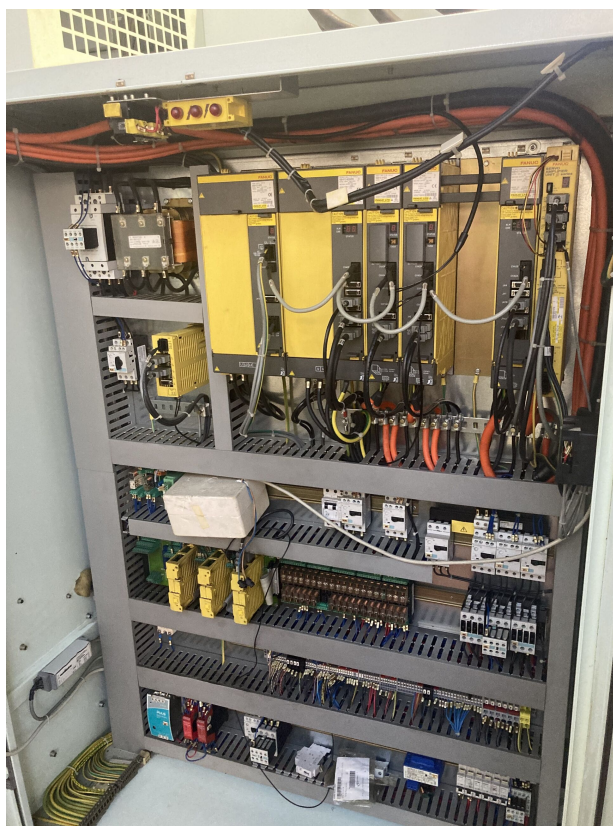
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