

BIGLIA B470YSM

Category Turning Machine
Type CNC

Made BIGLIA
Model B470YSMASA8"

Capacity ø80/240x250 mm



Technical specifications

<p>WORKING CAPACITY</p>	<p>CNC</p>	<p>MAIN SPINDLE</p>
<p>Max bar working diameter 80 mm Max turning diameter 240 mm Max working length 250 mm</p>	<p>CNC Fanuc 18i-TB</p>	<p>Max rotation speed 3200 rpm Spindle nose ASA8" Spindle hole 92 mm Internal bearing diameter 130 mm Max power 26 Kw Accuracy (C axis) 0,001° C axis speed 80 Rpm</p>
<p>SUBSPINDLE</p>	<p>TURRET 2</p>	<p>Bar feeder IEMCA MASTER 880MP Floor space 4107x2128x2204 mm Machine total weight 7200 Kg Workpieces conveyor belt Yes Chip conveyor si Workpiece espulsion robot si Coolant pump si</p>
<p>Max rotation speed 4000 rpm Spindle nose ASA5" Spindle hole 55 (45 utile) mm Internal bearing diameter 80 mm Max power 11Kw Accuracy (C axis) 0,001° Automatic B axis positioning 420 mm Rapid feed B 30 m/min</p>	<p>Positions number 12 Rotation time (1 pos) 0,15 sec. Number of driven stations 12 Driven tools speed 4000 rpm Driven tools power 3,7 Kw Axis stroke X2 160 mm Rapid feed X2 12 m/min Axis stroke Z2 240 mm Rapid feed Z2 20 m/min</p>	

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