

# BIGLIA B470YSM

**Category** Turning Machine

**Made** BIGLIA

**Type** CNC

**Model** B470YSM

**Capacity** ø68/240x250 mm



## Technical specifications

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|--|--|--|
| <p><b>WORKING CAPACITY</b></p>   | <p><b>CNC</b></p>  | <p><b>MAIN SPINDLE</b></p>   |
| <p><b>Max bar working diameter</b> 68 mm<br/><b>Max turning diameter</b> 240 mm<br/><b>Max working length</b> 250 mm</p>   | <p><b>CNC</b> Fanuc 18i-TB</p>   | <p><b>Max rotation speed</b> 4000 rpm<br/><b>Spindle nose</b> ASA6"<br/><b>Spindle hole</b> 80 mm<br/><b>Internal bearing diameter</b> 110 mm<br/><b>Max power</b> 26 Kw<br/><b>Accuracy (C axis)</b> 0,001°</p>   |
| <p><b>SUBSPINDLE</b></p>   | <p><b>TURRET 2</b></p>   | <p><b>Floor space</b> 4107x2128x2204 mm<br/><b>Machine total weight</b> 7200 Kg<br/><b>Workpiece espulsion robot</b> si<br/><b>Chip conveyor</b> si<br/><b>Workpieces conveyor belt</b> Yes<br/><b>Coolant pump</b> si<br/><b>Bar feeder</b> IEMCA MASTER880MP</p> |
| <p><b>Max rotation speed</b> 4000 rpm<br/><b>Spindle nose</b> ASA5"<br/><b>Spindle hole</b> 56 (passaggio 45) mm<br/><b>Internal bearing diameter</b> 90 mm<br/><b>Max power</b> 7,5 Kw<br/><b>Accuracy (C axis)</b> 0,001°<br/><b>C axis speed</b> 80 Rpm<br/><b>Rapid feed B</b> 30 m/min<br/><b>Automatic B axis positioning</b> 420 mm</p> | <p><b>Positions number</b> 12<br/><b>Rotation time (1 pos)</b> 0,15 sec.<br/><b>Number of driven stations</b> 12<br/><b>Driven tools speed</b> 3000 rpm<br/><b>Driven tools power</b> 3,7 Kw<br/><b>Axis stroke X2</b> 158 mm<br/><b>Rapid feed X2</b> 12 m/min<br/><b>Axis stroke Z2</b> 240 mm<br/><b>Rapid feed Z2</b> 20 m/min</p> |  |

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