

BIGLIA B470YSM

Category Turning Machine

Made BIGLIA

Type CNC

Model B470YSM

Capacity ø68/240x250 mm



Technical specifications

<p>WORKING CAPACITY</p>	<p>CNC</p>	<p>MAIN SPINDLE</p>
<p>Max bar working diameter 68 mm Max turning diameter 240 mm Max working length 250 mm</p>	<p>CNC Fanuc 18i-TB</p>	<p>Max rotation speed 4000 rpm Spindle nose ASA6" Spindle hole 80 mm Internal bearing diameter 110 mm Max power 26 Kw Accuracy (C axis) 0,001°</p>
<p>SUBSPINDLE</p>	<p>TURRET 2</p>	<p>Floor space 4107x2128x2204 mm Machine total weight 7200 Kg Workpiece espulsion robot si Chip conveyor si Workpieces conveyor belt Yes Coolant pump si Bar feeder IEMCA MASTER880MP</p>
<p>Max rotation speed 4000 rpm Spindle nose ASA5" Spindle hole 56 (passaggio 45) mm Internal bearing diameter 90 mm Max power 7,5 Kw Accuracy (C axis) 0,001° C axis speed 80 Rpm Rapid feed B 30 m/min Automatic B axis positioning 420 mm</p>	<p>Positions number 12 Rotation time (1 pos) 0,15 sec. Number of driven stations 12 Driven tools speed 3000 rpm Driven tools power 3,7 Kw Axis stroke X2 158 mm Rapid feed X2 12 m/min Axis stroke Z2 240 mm Rapid feed Z2 20 m/min</p>	

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C.S. 802.165,00 €