

# MANDELLI SPARK 1300X

**Category** Machining Centre

**Type** 5-Axis or more

**Made** MANDELLI

**Model** SPARK 1300X

**Capacity** 1300x1100x1050 [ø1300x1100] mm



## Technical specifications

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

+39 030 831096

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### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

<p><b>WORKING CAPACITY</b></p> <p><b>Longitudinal (X)</b> 1300 mm  <b>Vertical (Z)</b> 1100 mm  <b>Cross (Y)</b> 1050 mm  <b>Table rotation (B)</b> 360.000°  <b>Head tilting (A)</b> 180 posizioni (2° indexing) °  <b>Swing capacity</b> ø1300 mm</p>	<p><b>CNC</b></p> <p><b>CNC</b> SIEMENS 840DSL</p>	<p><b>AUTO PALLET CHANGER (APC)</b></p> <p><b>Pallet surface</b> 630x800 mm  <b>Capacity</b> 1500 Kg  <b>Pallet number</b> 2</p>
<p><b>TABLE</b></p> <p><b>Accuracy (B axis)</b> 0,001°  <b>Capacity</b> 1500 Kg  <b>Floorspace (LxWxH)</b> 800x630 mm</p>	<p><b>ATC</b></p> <p><b>Positions</b> 252  <b>Max tool lenght</b> 300/400/600 mm  <b>Max tool weight</b> 30 Kg  <b>Tool taper</b> ISO50  <b>Max tool diameter</b> 425 mm</p>	<p><b>HEAD 1</b></p> <p><b>Type</b> U63/7000  <b>Spindle taper</b> ISo50  <b>A axis</b> 2°  <b>Max torque</b> 779,4 Nm  <b>Max speed</b> 7000 Rpm  <b>Max power</b> 62 Kw  <b>Coolant</b> in/out 60Bar</p>
<p><b>FEEDS</b></p> <p><b>Rapid X</b> 50 m/min  <b>Rapid Y</b> 50 m/min  <b>Rapid Z</b> 50 m/min  <b>X</b> 50 m/min  <b>Y</b> 50 m/min  <b>Z</b> 50 m/min  <b>Axes acceleration</b> 4 m/s<sup>2</sup></p>	<p><b>Filtration unit</b> si  <b>High Pressure</b> 60bar  <b>Machine total weight</b> 40000 Kg  <b>Floor space</b> 4200x7600x3700 mm</p>	

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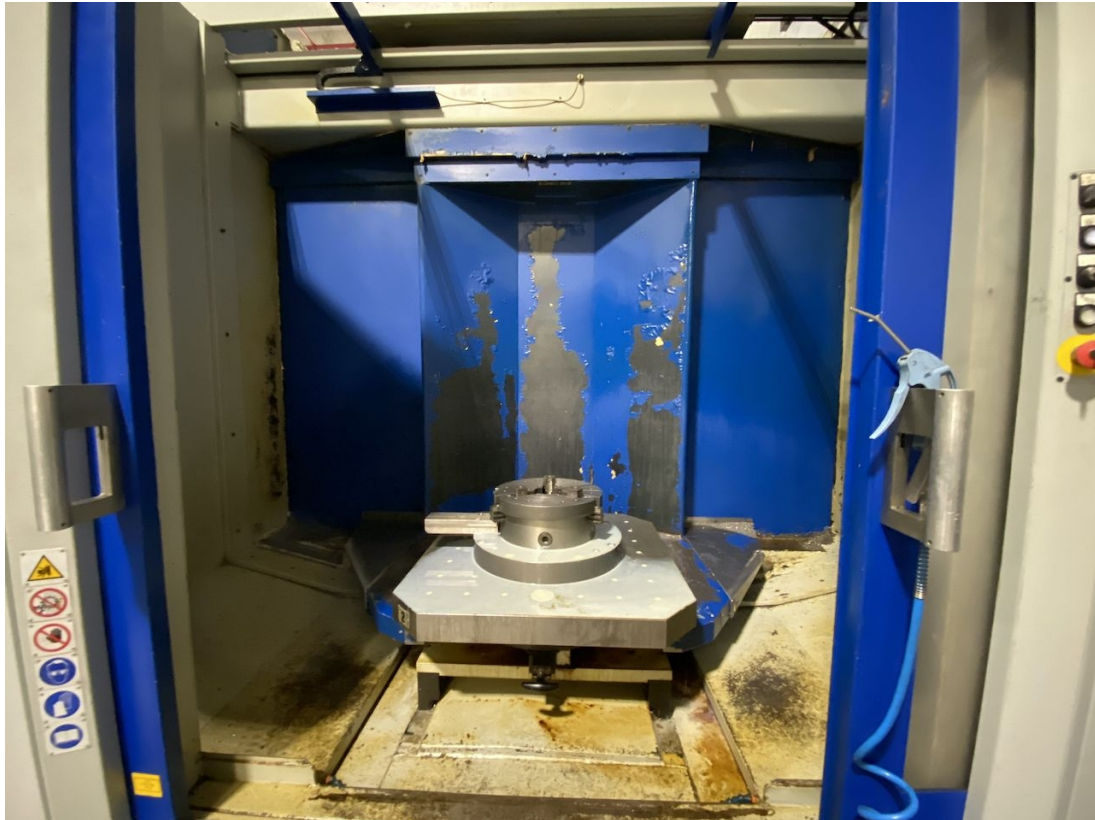
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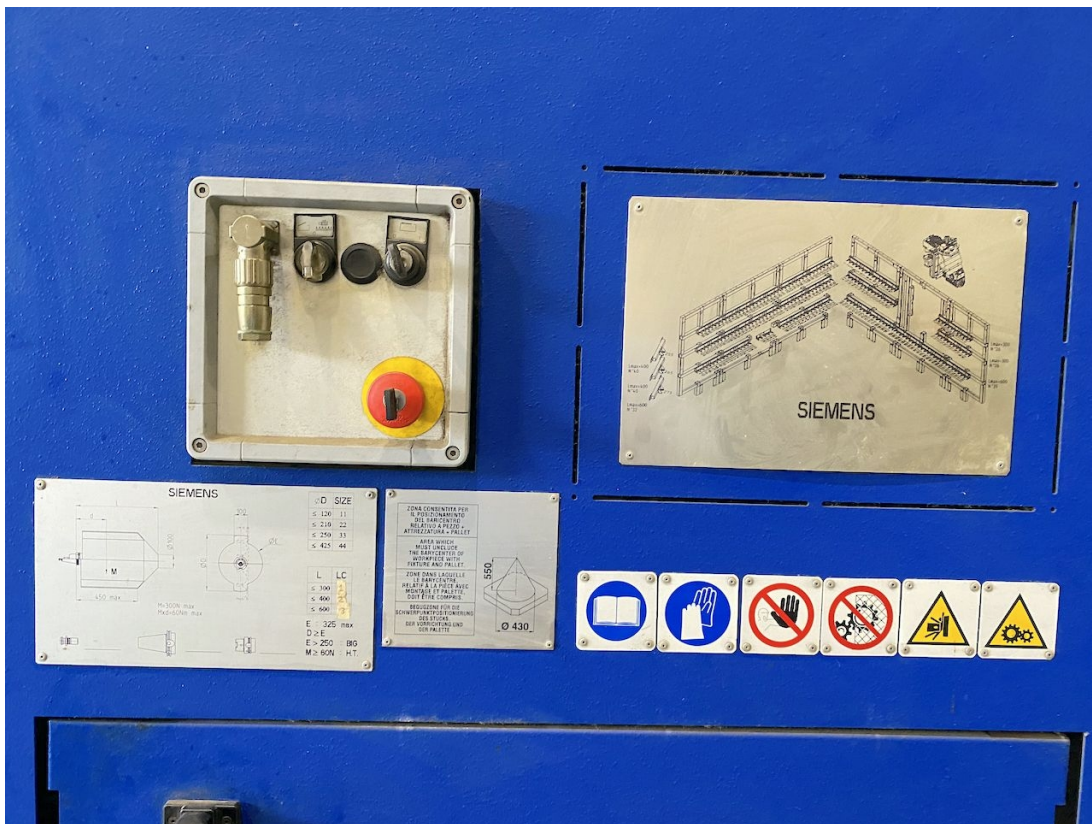
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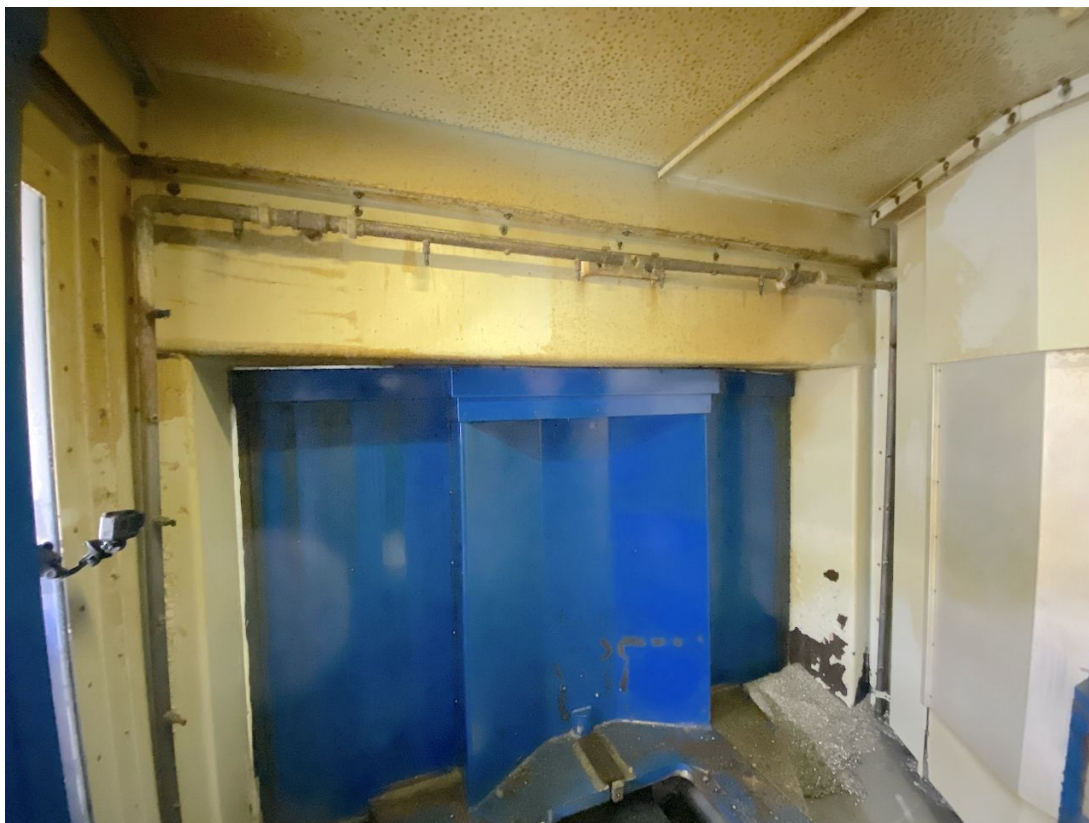
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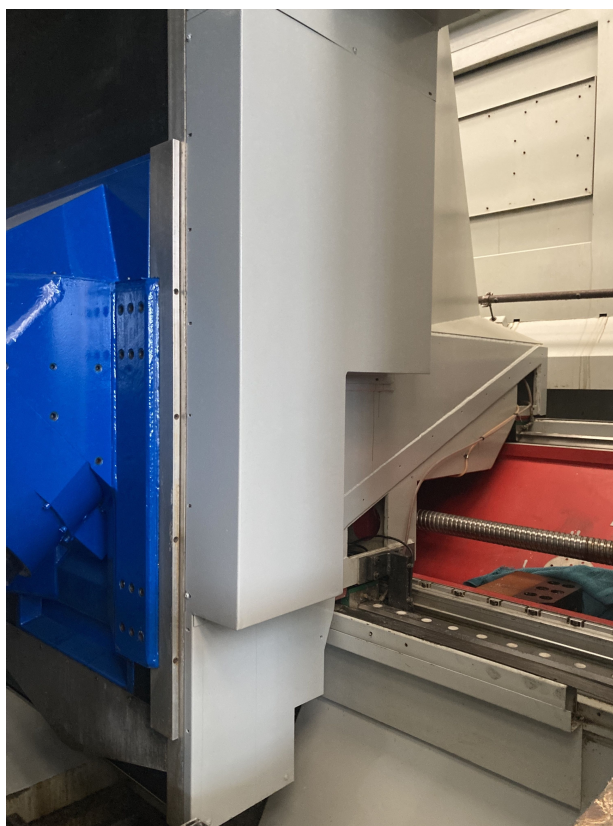
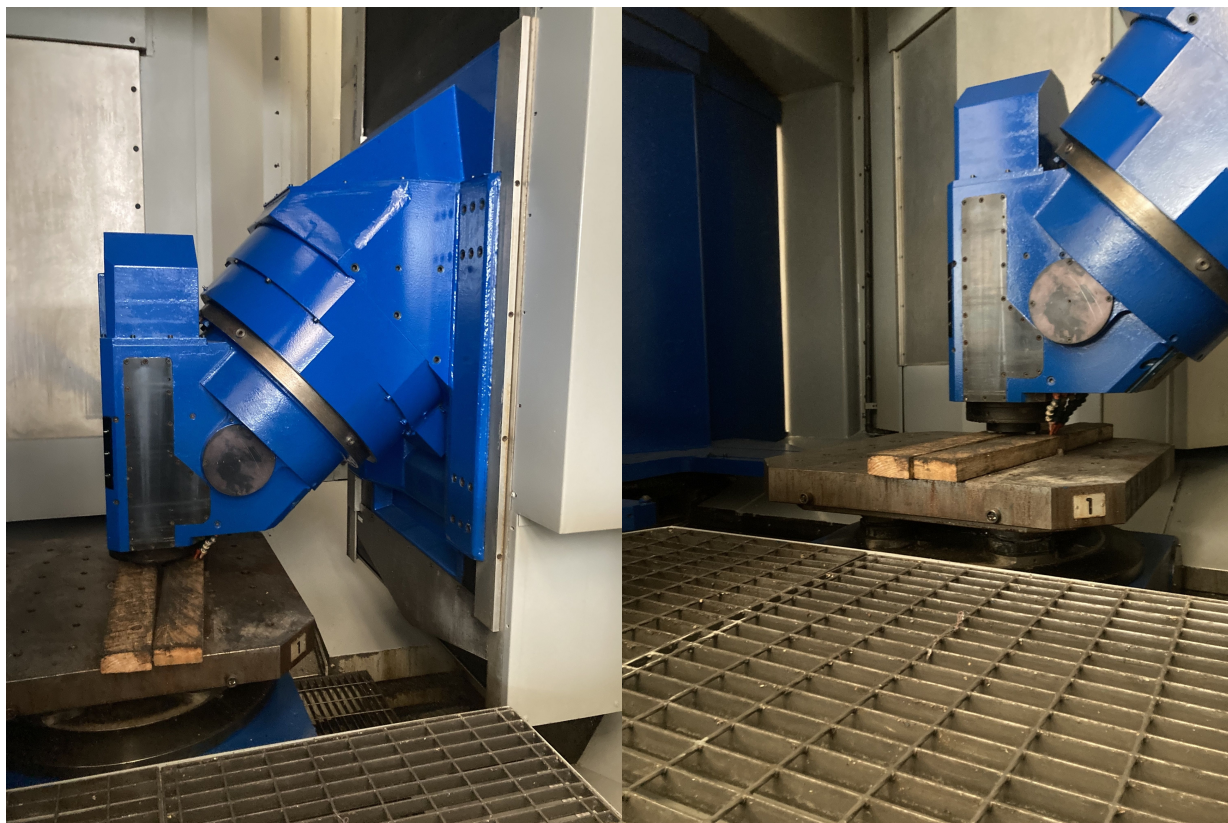
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