

# BIGLIA B470YSM

**Category** Turning Machine

**Type** CNC

**Made** BIGLIA

**Model** B470YSM

**Capacity** ø67,5/240x250 mm



## Technical specifications

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

+39 030 831096

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offerte@gambamacchine.it

### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

WORKING CAPACITY	CNC	MAIN SPINDLE
<p><b>Max bar working diameter</b> 68 mm</p> <p><b>Max turning diameter</b> Volteggio 520mm / Tornibile 240 mm</p> <p><b>Max working length</b> 250 mm</p> <p><b>Notes</b> Hainbuch Axfix65 + Bellegrandi</p>	<p><b>CNC</b> Fanuc 18i-TB</p> <p><b>Notes</b> SBS, Azzeratore, Poligonatura</p>	<p><b>Max rotation speed</b> 4000 rpm</p> <p><b>Spindle nose</b> ASA6"</p> <p><b>Spindle hole</b> 80 (passaggio barra 68mm) mm</p> <p><b>Internal bearing diameter</b> 110 mm</p> <p><b>Max power</b> 26 Kw</p> <p><b>Accuracy (C axis)</b> 0,001° °</p>
SUBSPINDLE	TURRET 2	
<p><b>Max rotation speed</b> 4000 rpm</p> <p><b>Spindle nose</b> ASA5"</p> <p><b>Spindle hole</b> 55 (passaggio barra 45mm) mm</p> <p><b>Internal bearing diameter</b> 80 mm</p> <p><b>Max power</b> 11Kw</p> <p><b>Accuracy (C axis)</b> 0,001° °</p> <p><b>Automatic B axis positioning</b> 420 mm</p> <p><b>Rapid feed B</b> 30 m/min</p>	<p><b>Positions number</b> 12</p> <p><b>Rotation time (1 pos)</b> 0,15 sec.</p> <p><b>Number of driven stations</b> 12</p> <p><b>Driven tools speed</b> 4000 rpm</p> <p><b>Driven tools power</b> 3,7 Kw</p> <p><b>Axis stroke X2</b> 160 mm</p> <p><b>Rapid feed X2</b> 12 m/min</p> <p><b>Axis stroke Z2</b> 240 mm</p> <p><b>Rapid feed Z2</b> 20 m/min</p>	<p><b>Machine total weight</b> 6900 Kg</p> <p><b>Floor space</b> 4150x2100x2200 mm</p> <p><b>Workpiece espulsion robot</b> si</p> <p><b>Fixed toolholders</b> si</p> <p><b>Driven toolholders</b> si</p> <p><b>Chip conveyor</b> si</p> <p><b>Workpieces conveyor belt</b> Yes</p> <p><b>Workpiece touch probe</b> Predisposizione per tastatore</p> <p><b>Coolant pump</b> 18 bar</p> <p><b>Maintenance &amp; Use books</b> Yes</p> <p><b>Electrical drawings</b> Yes</p> <p><b>CE Certification</b> Yes</p> <p><b>Availability</b> Pronta</p> <p><b>Available in stock</b> Yes</p> <p><b>Available under power</b> Yes</p>

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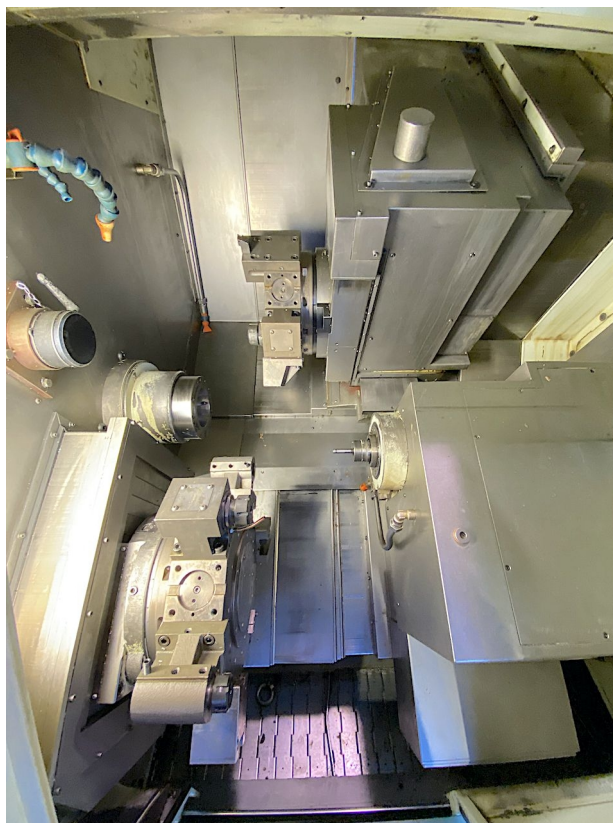
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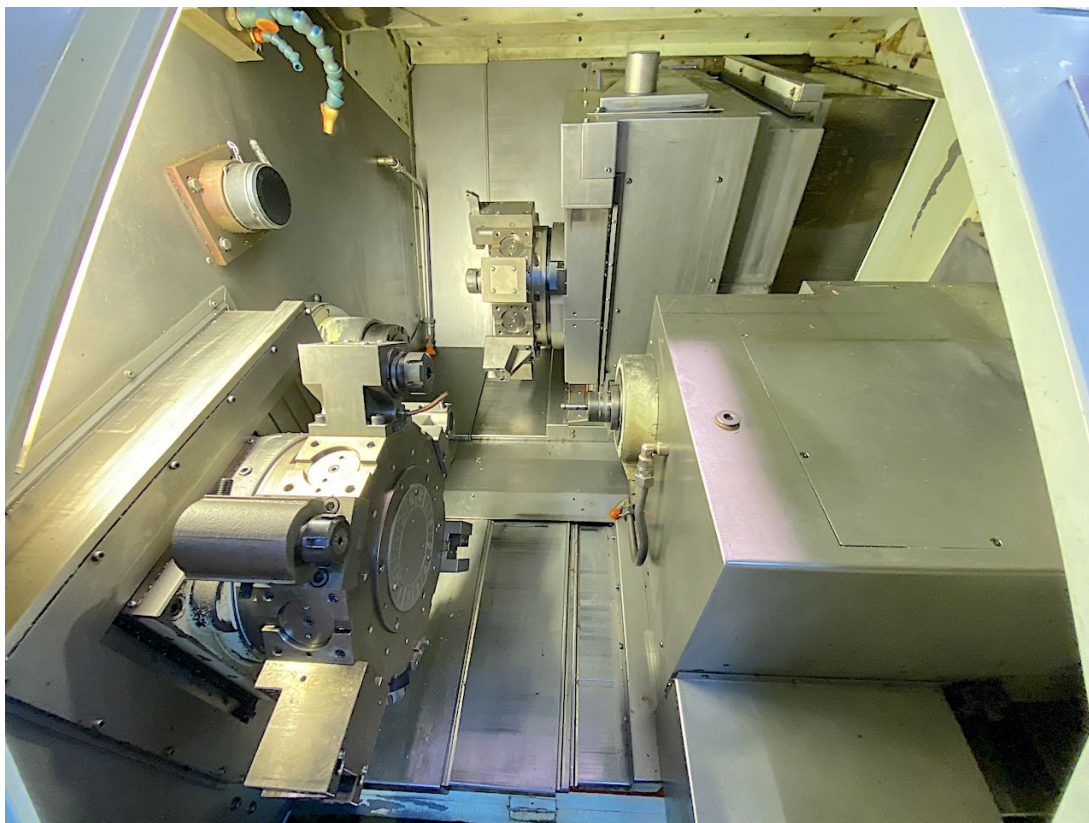
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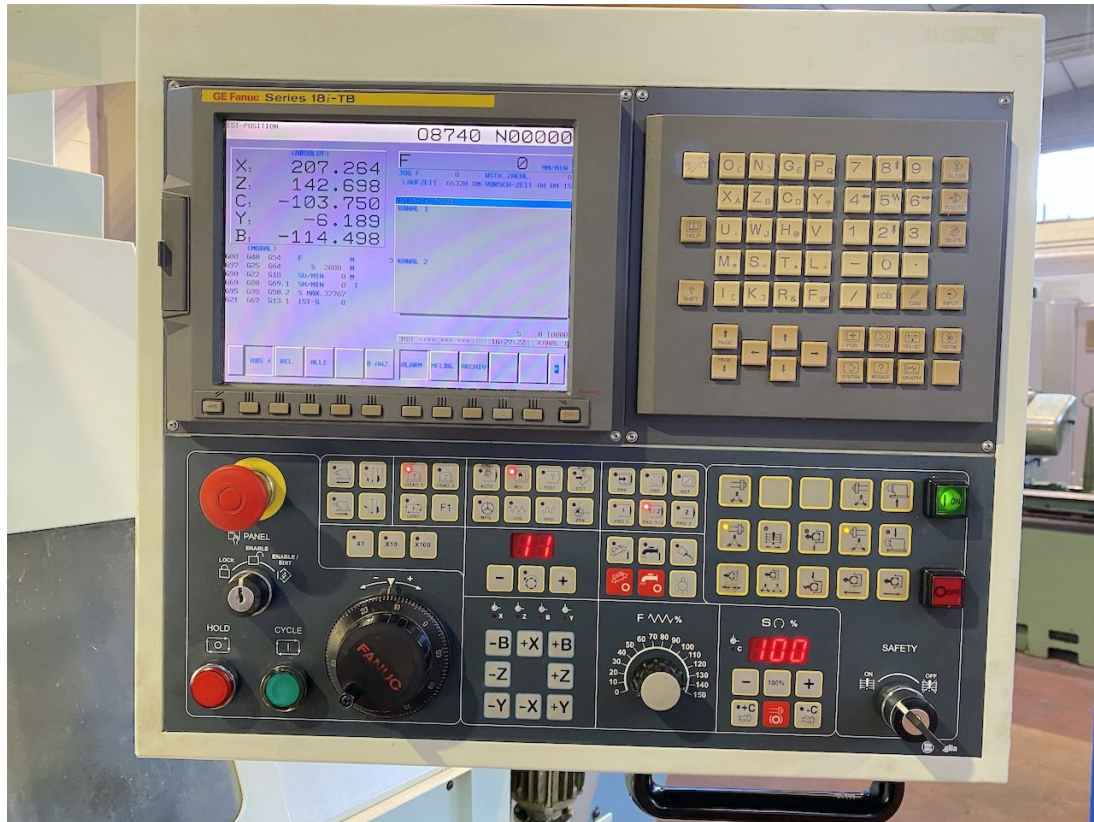
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