

# PIETRO CARNAGHI AC20 TM/P

**Category** Turning Machine

**Type** Vertical

**Made** PIETRO CARNAGHI

**Model** AC20 TM/P

**Capacity** ø2000x1900 mm



## Technical specifications

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

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### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

<b>WORKING CAPACITY</b>	<b>CNC</b>	<b>MAIN SPINDLE</b>
<b>Platform diameter</b> 1800 mm <b>Max workpiece diameter</b> 2250 mm <b>Max tuning diameter</b> 2000 mm <b>Max turning height</b> 1900 mm <b>Max workpiece weight</b> 8000 Kg	<b>CNC</b> Siemens 840	<b>Platform diameter</b> 1800 mm <b>Max rotation speed</b> (Pallet 1600mm) 2-440 rpm <b>Max power</b> 74/100 Kw <b>Max torque</b> 34750 Nm <b>Accuracy (C axis)</b> 0,001° <b>Capacity</b> 20000 (Pallet 8000Kg) Kg
<b>AUTO PALLET CHANGER (APC)</b>	<b>CROSSRAIL</b>	<b>CARRIAGE</b>
<b>Pallet number</b> 3 (1x1800mm + 2x1600mm) <b>Max weight on pallet</b> 8000 Kg	<b>Vertical stroke (W)</b> (12x100mm)1200 mm	<b>Vertical stroke (Z)</b> 1500 mm <b>Cross stroke (X)</b> -1400/+2045 mm <b>Milling spindle power</b> 31Kw <b>Milling spindle speed</b> 3000 Rpm <b>Milling spindle torque</b> 1000 Nm <b>RAM section</b> 250x250 mm <b>Support</b> Hydrostatic <b>Working feeds (Z)</b> 16 m/min <b>Working feeds (X)</b> 16 m/min
<b>ATC</b>	<b>PICK-UP STATION FOR HEAD CHANGE</b>	
<b>Positions</b> 80 <b>Max tool length</b> 500 mm <b>Max tool weight</b> 30 Kg <b>Tool taper</b> 30x SK50 + 50x Capto C6	<b>Stations number</b> 12 <b>Turning head attachments included</b> 2 <b>Milling head attachments included</b> 2 <b>Touch probe</b> 1	
	<b>Mobile traverse</b> Yes <b>Machine total weight</b> 51000 Kg <b>Platform</b> 2x1600m, 1x1800mm <b>Chip conveyor</b> Doppio evacuatore truciolo <b>Workpiece touch probe</b> si <b>Coolant pump</b> si <b>Maintenance &amp; Use books</b> Yes <b>Electrical drawings</b> Yes <b>Protections</b> integrali <b>Mist extractor</b> si <b>Availability</b> pronta	

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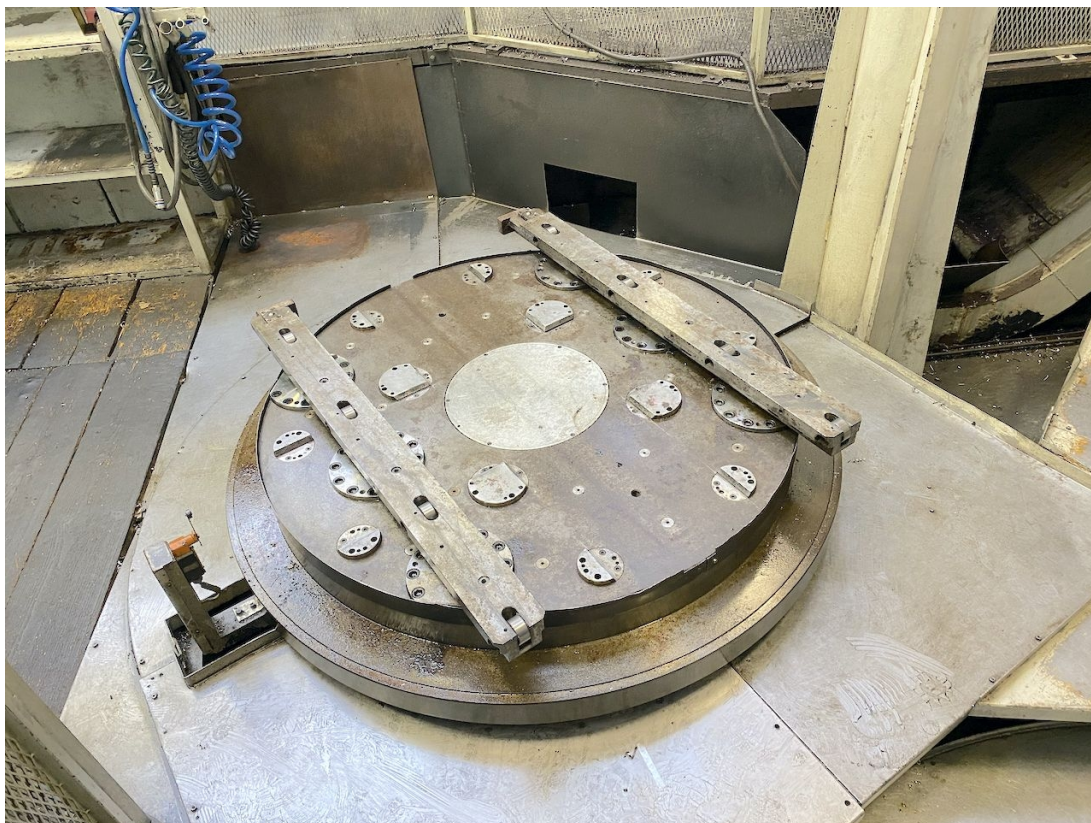
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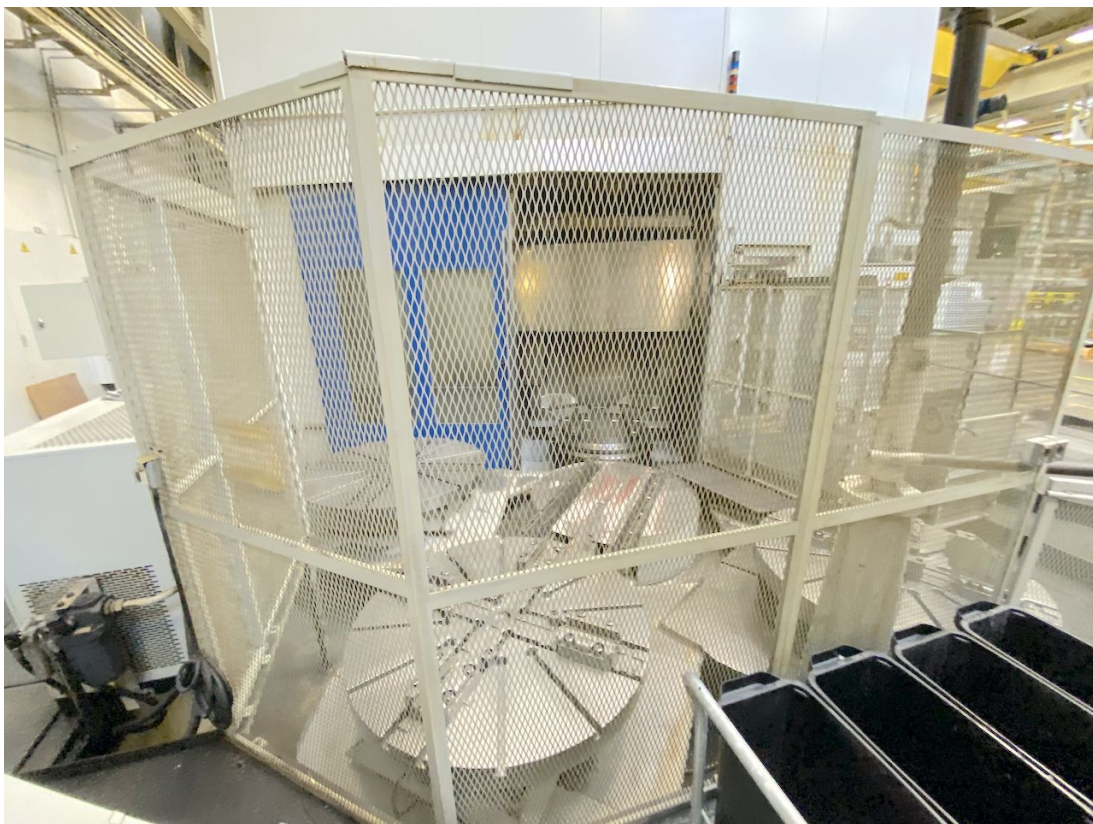
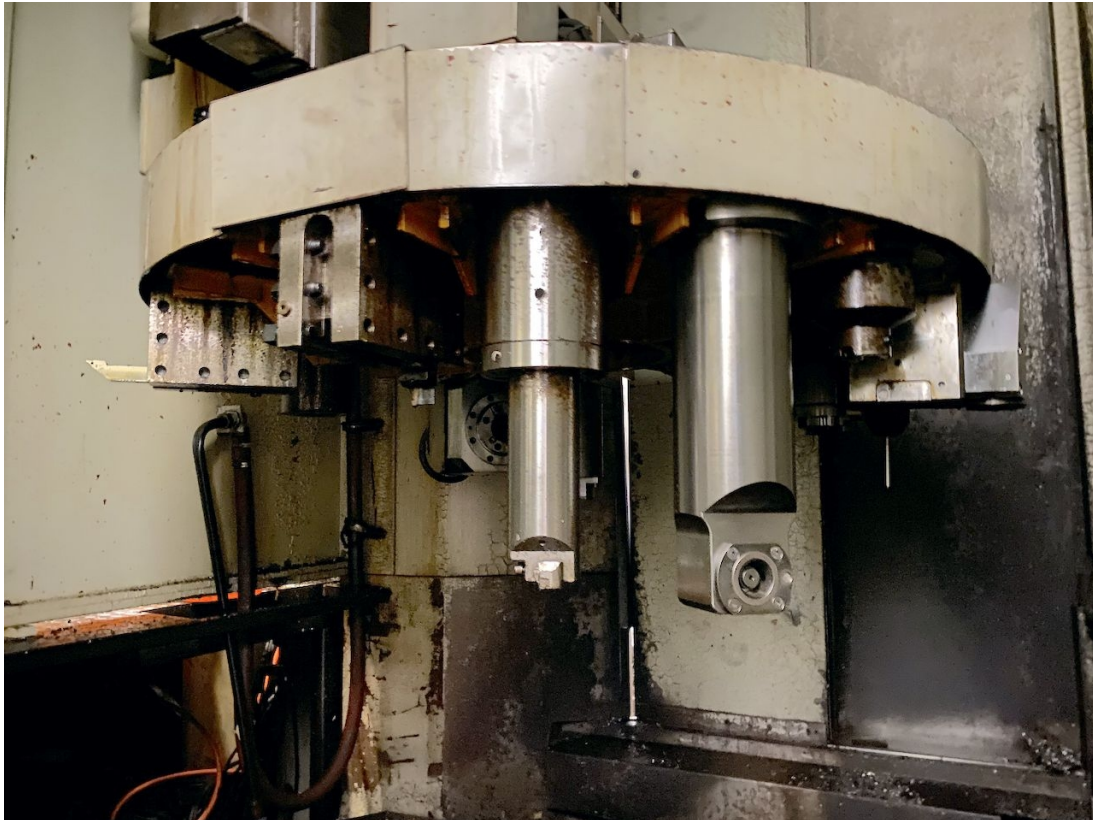
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