

# PIETRO CARNAGHI AC16 TMP

**Category** Turning Machine

**Type** Vertical

**Made** PIETRO CARNAGHI

**Model** AC16 TMP

**Capacity** ø1600x1500 mm



## Technical specifications

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

+39 030 831096

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### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

<p><b>WORKING CAPACITY</b></p>	<p><b>CNC</b></p>	<p><b>MAIN SPINDLE</b></p>
<p><b>Platform diameter</b> 1250 mm <b>Max workpiece diameter</b> 1600 mm <b>Max workpiece weight</b> 12000/10000 Kg <b>Max turning diameter</b> 1600 mm</p>	<p><b>CNC</b> Siemens 840D</p>	<p><b>Platform diameter</b> 1250 mm <b>Max rotation speed</b> 440 rpm <b>Capacity</b> 12000/10000 Kg <b>Max power</b> 60 Kw <b>Max torque</b> 20793 Nm <b>Accuracy (C axis)</b> 0,001°</p>
<p><b>AUTO PALLET CHANGER (APC)</b></p>	<p><b>CROSSRAIL</b></p>	<p><b>CARRIAGE</b></p>
<p><b>Pallet number</b> 3 <b>Max weight on pallet</b> 12000/10000 Kg</p>	<p><b>Vertical stroke (W)</b> 6x200mm - 1200 mm</p>	<p><b>Cross stroke (X)</b> +1010/-1010 mm <b>Milling spindle power</b> 37 Kw <b>Milling spindle speed</b> 3000 Rpm <b>Milling spindle torque</b> 1220 Nm <b>Tool taper</b> ISO50 <b>Working feeds (Z)</b> 15 m/min <b>Working feeds (X)</b> 15 m/min <b>RAM section</b> 250x250 mm <b>Support</b> Idrostatico <b>Vertical stroke (Z)</b> 1250 mm</p>
<p><b>ATC</b></p>	<p><b>PICK-UP STATION FOR HEAD CHANGE</b></p>	
<p><b>Positions</b> 80 <b>Max tool length</b> 400 mm <b>Max tool weight</b> 30 Kg <b>Max diam with free adjacent space</b> 250 mm <b>Max tool diameter</b> 115 mm <b>Tool taper</b> 50x Capto C6 + 30x ISO50</p>	<p><b>Stations number</b> 12 <b>Touch probe</b> 1 <b>Milling head attachments included</b> 4 <b>Turning head attachments included</b> 3</p>	
	<p><b>Accessories included</b> alta pressione 80Bar, doppio evacuatore truciolo, 3 pallet, CTS, Testa fresatura orizzontale, doppio cambia utensile <b>CE Certification</b> Yes <b>Electrical drawings</b> Yes <b>Maintenance &amp; Use books</b> Yes <b>Machine total weight</b> 51000 Kg <b>Mobile traverse</b> Yes <b>Chip conveyor</b> doppio evacuatore <b>Workpiece touch probe</b> si <b>Coolant pump</b> 80 Bar <b>Protections</b> integrali <b>Mist extractor</b> si <b>Availability</b> pronta</p>	

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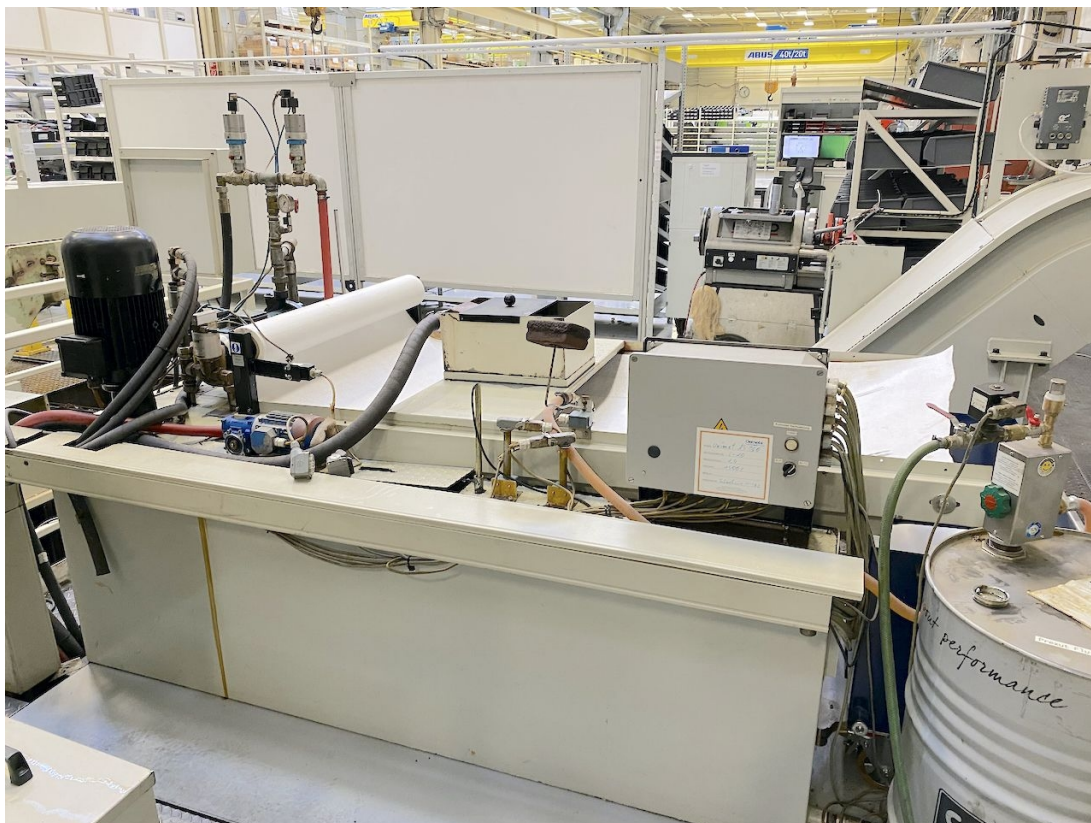
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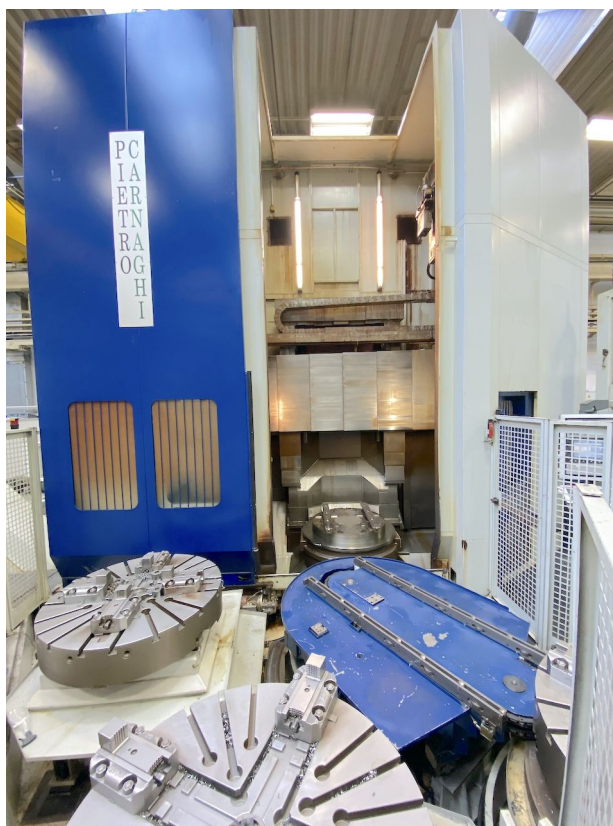
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