

# TACCHELLA 612 UA

**Category** Grinding Machine

**Made** 1018 UM

**Type** ID/OD

**Model** 612 UA

**Capacity** 600x120 mm



## Technical specifications

### WORKING CAPACITY

**Centres distance** 600 mm  
**Centres height** 120 mm  
**Longitudinal (Z)** 600 mm  
**Cross (X)** 250 mm  
**Max grinding length** 600 mm  
**Max grinding diameter** 200 mm  
**Max internal diameter** 10-270 mm  
**Max internal depth** 440 mm

### LEFT WHEEL

**Wheel band thickness** 70 mm  
**Max wheel diameter** 355 mm  
**Hole diameter** 127 mm

### TABLE

**Stroke** 4-600 mm  
**Cross speed** 100-7000 mm/min  
**Max workpiece weight** 100 Kg  
**Tilt** 10°

### WORKPIECE HEAD

**Rotating speed** 22-580 Rpm  
**Tilt** 90°  
**Taper** MK3

### WHEELHEAD

**External spindle power** 4 Kw  
**External spindle speed** 1640-1900 Rpm  
**Internal spindle power** 1,1Kw

### TAILSTOCK

**Quill diameter** 20 mm  
**Quill stroke** 20 mm  
**Taper** MK3

**Total power supply** 6,45 Kw  
**Machine total weight** 2400 Kg  
**Floor space** 2660x1850x1750 mm  
**Tooling included** Apparecchio per interni  
**Maintenance & Use books** Yes  
**Electrical drawings** Yes

## Gamba Macchine Srl

## Contacts

## Where we are

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