

BIGLIA B470YSM

Category Turning Machine

Made BIGLIA

Type CNC

Model B470YSM

Capacity ø67,5/240x250 mm



Technical specifications

Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

Contacts

+39 030 831096

+39 030 8913312

offerte@gambamacchine.it

Where we are

Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

<p>WORKING CAPACITY</p> <p>Max bar working diameter 68 mm Max turning diameter Volteggio 520mm / Tornibile 240 mm Max working lenght 250 mm</p>	<p>CNC</p> <p>CNC Fanuc 18i-TB</p>	<p>MAIN SPINDLE</p> <p>Max rotation speed 4000 rpm Spindle nose ASA6" Spindle hole 80 (passaggio barra 68mm) mm Internal bearing diameter 110 mm Max power 26 Kw Accuracy (C axis) 0,001°</p>
<p>SUBSPINDLE</p> <p>Max rotation speed 4000 rpm Spindle nose ASA5" Spindle hole 55 (passaggio barra 45mm) mm Internal bearing diameter 80 mm Max power 11 Kw Accuracy (C axis) 0,001° Automatic B axis positioning 420 mm Rapid feed B 30 m/min</p>	<p>Positions number 12 Rotation time (1 pos) 0,15 sec. Number of driven stations 12 Driven tools speed 4000 rpm Driven tools power 3,7 Kw Axis stroke X 160 mm Rapid feed X 20 m/min Axis stroke Z 390 mm Rapid feed Z 24 m/min Axis stroke Y 100 mm Rapid feed Y 6 m/min</p>	<p>TURRET 2</p> <p>Positions number 12 Rotation time (1 pos) 0,15 sec. Number of driven stations 12 Driven tools speed 4000 rpm Driven tools power 3,7 Kw Axis stroke X2 160 mm Rapid feed X2 12 m/min Axis stroke Z2 240 mm Rapid feed Z2 20 m/min</p>
<p>Machine total weight 6900 Kg Floor space 4150x2100x2200 mm Workpieces conveyor belt Yes Chip conveyor si Workpiece espulsion robot si Tool presetter si Bar feeder Hydrafeed Multifeed 1650mm</p>		

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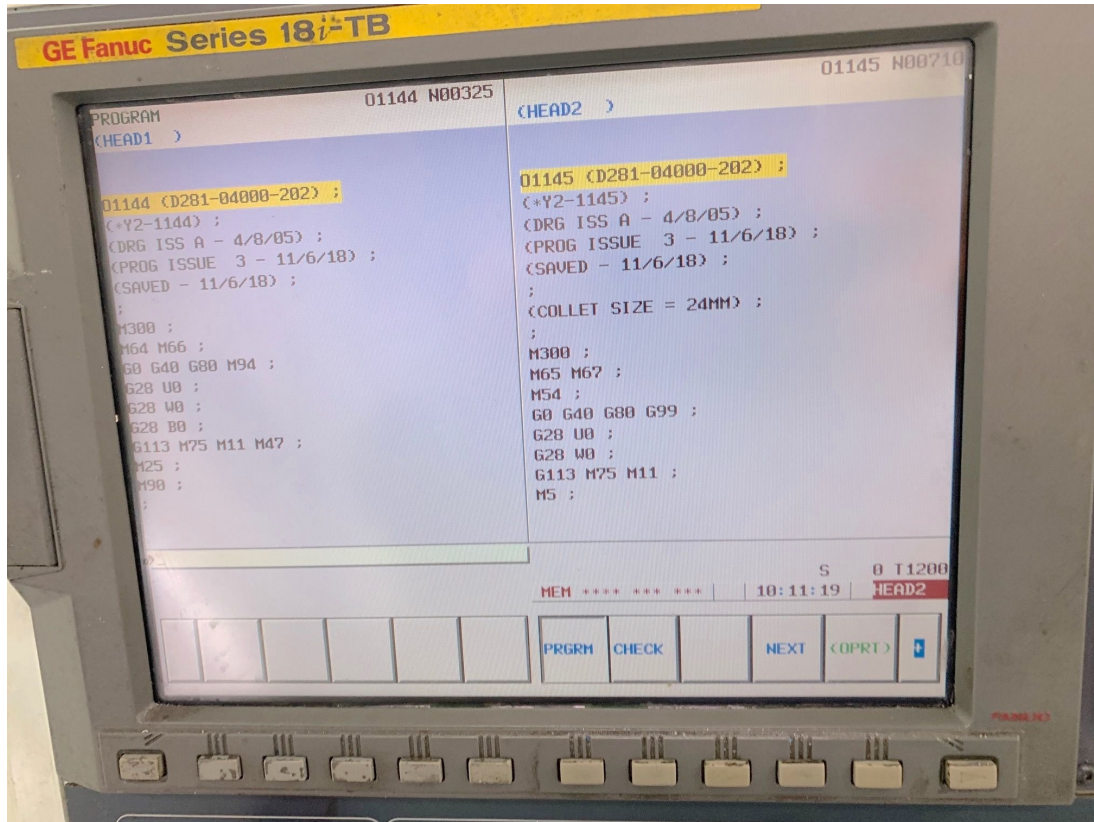
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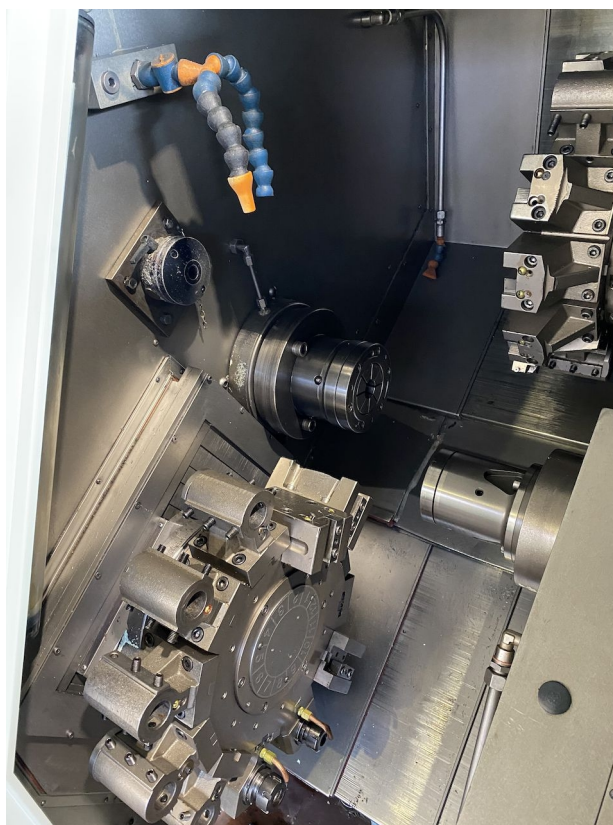
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