

# BIGLIA B470YSM

**Category** Turning Machine

**Made** BIGLIA

**Type** CNC

**Model** B470YSM

**Capacity** ø67,5/240x250 mm



## Technical specifications

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

+39 030 831096

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### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

<p><b>WORKING CAPACITY</b></p>	<p><b>CNC</b></p>	<p><b>MAIN SPINDLE</b></p>
<p><b>Max bar working diameter</b> 68 mm  <b>Max turning diameter</b> Volteggio 520mm /  Tornibile 240 mm  <b>Max working lenght</b> 250 mm</p>	<p><b>CNC</b> Fanuc 18i-TB</p>	<p><b>Max rotation speed</b> 4000 rpm  <b>Spindle nose</b> ASA6"  <b>Spindle hole</b> 80 (passaggio barra 68mm) mm  <b>Internal bearing diameter</b> 110 mm  <b>Max power</b> 26 Kw  <b>Accuracy (C axis)</b> 0,001°</p>
<p><b>SUBSPINDLE</b></p>	<p><b>Positions number</b> 12  <b>Rotation time (1 pos)</b> 0,15 sec.  <b>Number of driven stations</b> 12  <b>Driven tools speed</b> 4000 rpm  <b>Driven tools power</b> 3,7 Kw  <b>Axis stroke X</b> 160 mm  <b>Rapid feed X</b> 20 m/min  <b>Axis stroke Z</b> 390 mm  <b>Rapid feed Z</b> 24 m/min  <b>Axis stroke Y</b> 100 mm  <b>Rapid feed Y</b> 6 m/min</p>	<p><b>TURRET 2</b></p>
<p><b>Max rotation speed</b> 4000 rpm  <b>Spindle nose</b> ASA5"  <b>Spindle hole</b> 55 (passaggio barra 45mm) mm  <b>Internal bearing diameter</b> 80 mm  <b>Max power</b> 11 Kw  <b>Accuracy (C axis)</b> 0,001°  <b>Automatic B axis positioning</b> 420 mm  <b>Rapid feed B</b> 30 m/min</p>		<p><b>Positions number</b> 12  <b>Rotation time (1 pos)</b> 0,15 sec.  <b>Number of driven stations</b> 12  <b>Driven tools speed</b> 4000 rpm  <b>Driven tools power</b> 3,7 Kw  <b>Axis stroke X2</b> 160 mm  <b>Rapid feed X2</b> 12 m/min  <b>Axis stroke Z2</b> 240 mm  <b>Rapid feed Z2</b> 20 m/min</p>
<p><b>Machine total weight</b> 6900 Kg  <b>Floor space</b> 4150x2100x2200 mm  <b>Workpieces conveyor belt</b> Yes  <b>Chip conveyor</b> si  <b>Workpiece espulsion robot</b> si  <b>Tool presetter</b> si  <b>Bar feeder</b> Hydrafeed Multifeed 1650mm</p>		

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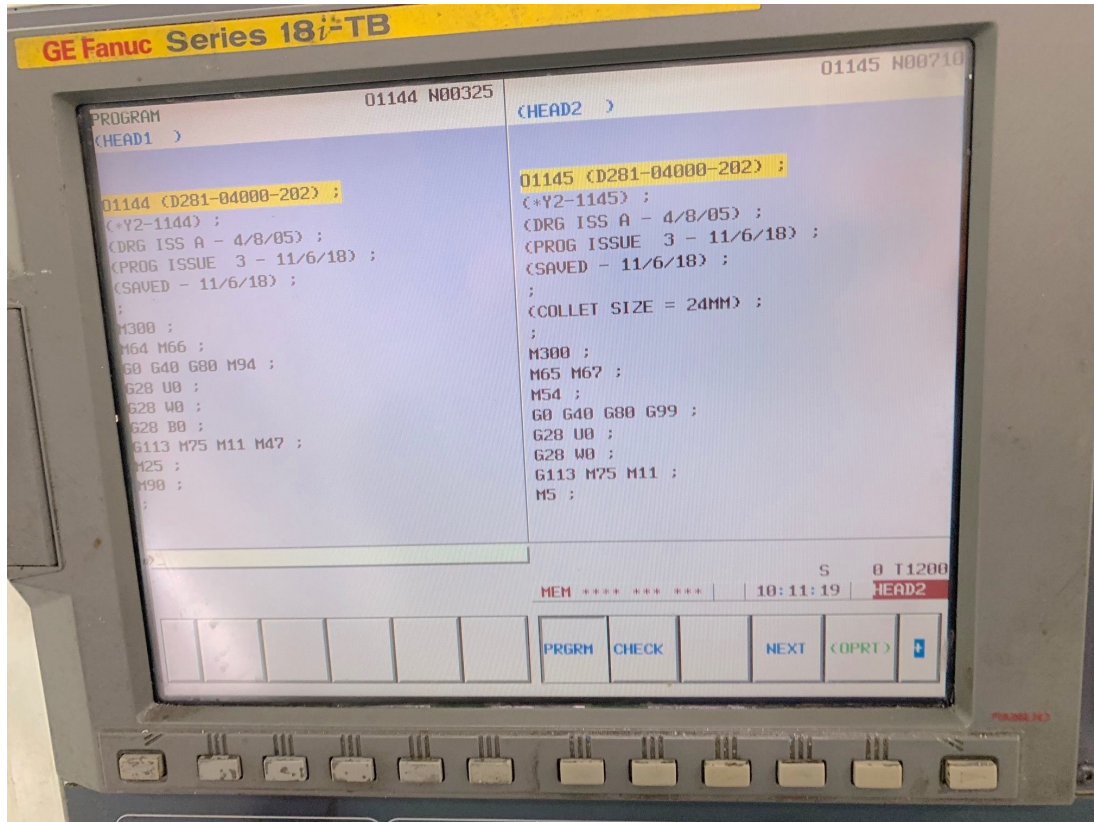
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**Warehouse 2**

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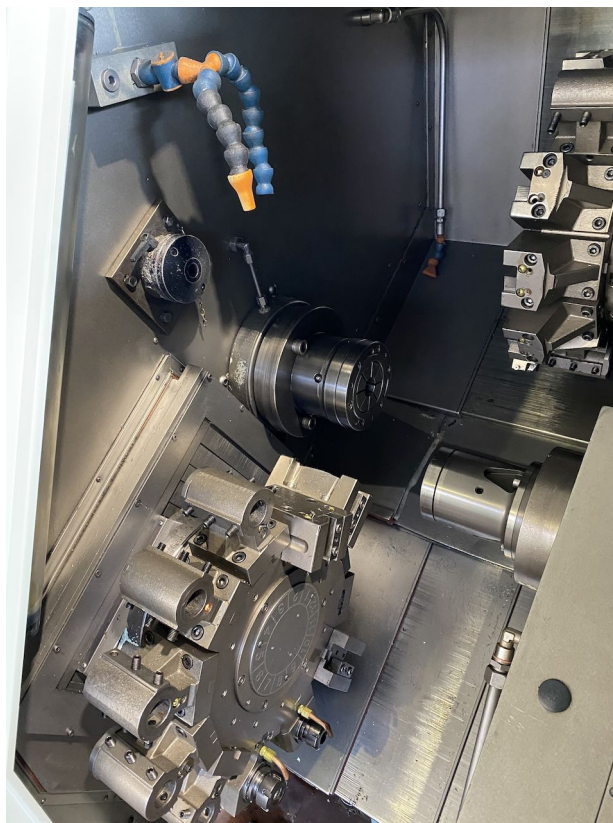
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