

# BIGLIA 445S2M

**Category** Turning Machine

**Made** BIGLIA

**Type** CNC

**Model** 445S2M

**Capacity** ø240/45x250 mm



## Technical specifications

### WORKING CAPACITY

**Max bar working diameter** 45 mm  
**Max turning diameter** volteggio 520mm /  
 tornibile 240 mm  
**Max working length** 250 mm

### SUBSPINDLE

**Max rotation speed** 5000 rpm  
**Spindle nose** ASA5"  
**Spindle hole** 55 (passaggio barra 45mm) mm  
**Internal bearing diameter** 80 mm  
**Max power** 7,5/11Kw  
**Accuracy (C axis)** 0,001°  
**Automatic B axis positioning** 420 mm  
**Rapid feed B** 30 m/min

### CNC

**CNC** Fanuc 18i-T

**Positions number** 12  
**Rotation time (1 pos)** 0,15 sec.  
**Number of driven stations** 12  
**Driven tools speed** 3000 rpm  
**Driven tools power** 3,7 Kw  
**Axis stroke X** 160 mm  
**Rapid feed X** 20 m/min  
**Axis stroke Z** 390 mm  
**Rapid feed Z** 24 m/min

**Machine total weight** 6600 Kg  
**Floor space** 4150x2100x2200 mm

### MAIN SPINDLE

**Max rotation speed** 5000 rpm  
**Spindle nose** ASA5"  
**Spindle hole** 55 (passaggio barra 45mm) mm  
**Internal bearing diameter** 80 mm  
**Max power** 15 Kw  
**Accuracy (C axis)** 0,001°

### TURRET 2

**Positions number** 12  
**Rotation time (1 pos)** 0,15 sec.  
**Number of driven stations** 12  
**Driven tools speed** 3000 rpm  
**Driven tools power** 3,7 Kw  
**Axis stroke X2** 160 mm  
**Rapid feed X2** 12 m/min  
**Axis stroke Z2** 240 mm  
**Rapid feed Z2** 20 m/min

### Gamba Macchine Srl

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C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

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### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia



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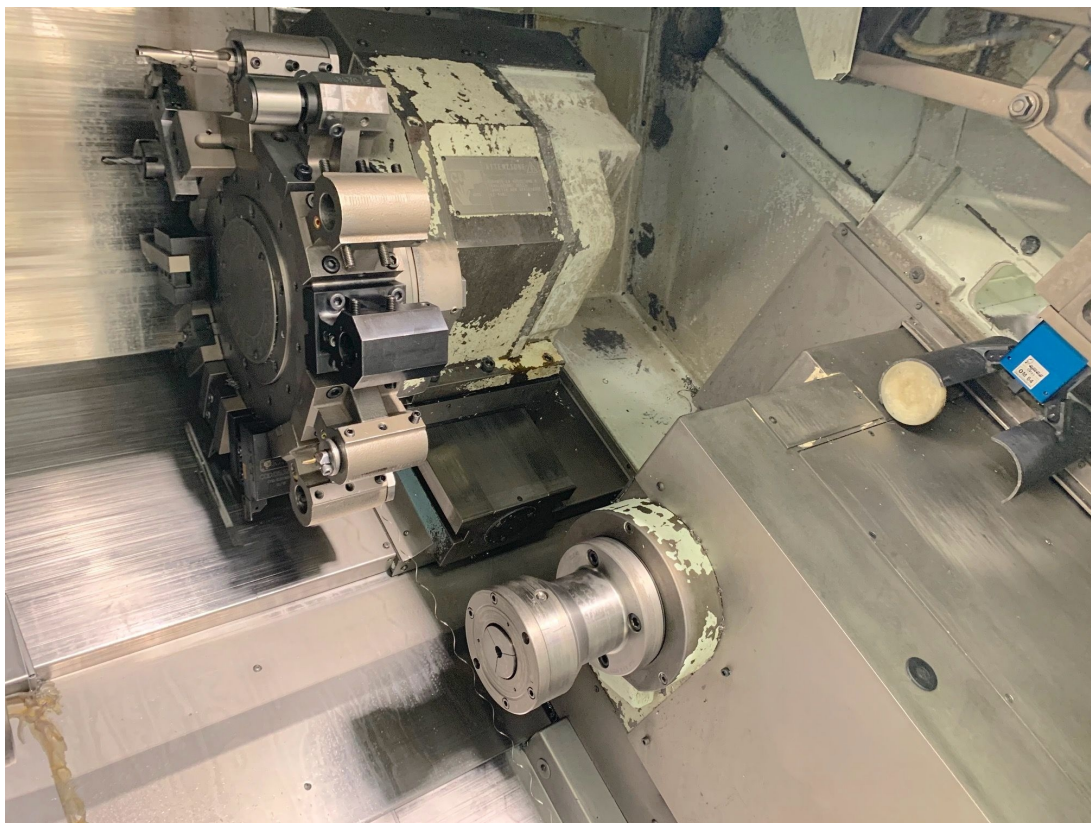
Gardone V.T. Brescia - Italia

**Warehouse 2**

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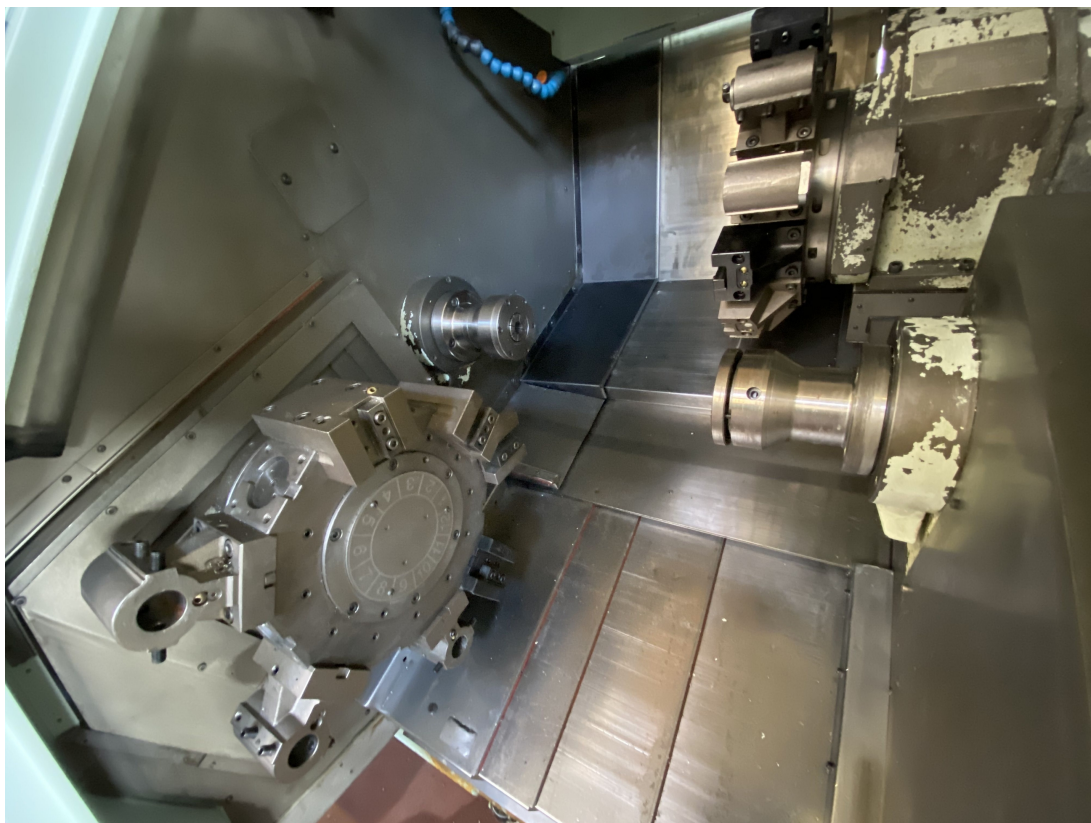
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