

# FPT PRAGMA SU30

**Category** Milling machine

**Made** FPT

**Type** mobile column

**Model** PRAGMA SU30

**Capacity** 3000x1600x1250 mm



## Technical specifications

### WORKING CAPACITY

**Longitudinal (X)** 3000 mm  
**Vertical (Y)** 1600 mm  
**Cross RAM (Z)** 1250 mm

### FEEDS

**Rapid X** 30 m/min  
**Rapid Y** 30 m/min  
**Rapid Z** 30 m/min  
**X** 15 m/min  
**Y** 15 m/min  
**Z** 15 m/min

### PICK UP STATION FOR HEADS

**Positions** 3

### CNC

**CNC** Siemens 840D  
**Drives** Siemens Sinumerik

### HEAD 1

**Type** FPT TUPC  
**Spindle taper** ISO50  
**Max torque** 1120 Nm  
**Max speed** 5000 Rpm  
**Max power** 27.5 Kw

### SPINDLE

**RAM section** 450x530 mm  
**Spindle power** 24/27,5 Kw  
**Gearbox** I: 0-235 / II: 235-5000Rpm  
**Rotating speed** 0-5000 Rpm  
**Torque** 1120 Nm  
**Taper** ISO50

### HEAD 2

**A axis** 144x2.5°  
**C axis** 144x2.5°  
**Max speed** 14.000 Rpm

## Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

## Contacts

+39 030 831096

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## Where we are

### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia



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