

# FPT LEM 936

**Category** Milling machine

**Made** FPT

**Type** Bed type

**Model** LEM936

**Capacity** 3000x2000x1200 mm



## Technical specifications

### Gamba Macchine Srl

### Contacts

### Where we are

V.A.T. IT00639540988

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REA 248813 BS

offerte@gambamacchine.it

C.S. 802.165,00 €

### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

<b>WORKING CAPACITY</b>	<b>CNC</b>	<b>SPINDLE</b>
<b>Longitudinal (X)</b> 3000 mm <b>Vertical (Y)</b> 2000 mm <b>Cross RAM (Z)</b> 1200 mm	<b>CNC</b> Heidenhain TNC430M <b>Notes</b> Remote Handwheel HR410 <b>Drives</b> SIEMENS SIMODRIVE <b>Measuring system</b> Righe ottiche Heidenhain	<b>Spindle power</b> 22/27,5 Kw <b>Gearbox</b> I: 0-235 Rpm / II: 235-5000 Rpm <b>Rotating speed</b> 5000 Rpm <b>Torque</b> 1120 Nm <b>Taper</b> ISO50
<b>FEEDS</b>	<b>ATC</b>	<b>FIXING TABLE</b>
<b>Rapid X</b> 12 m/min <b>Rapid Y</b> 12 m/min <b>Rapid Z</b> 12 m/min <b>X</b> 4 m/min <b>Y</b> 4 m/min <b>Z</b> 4 m/min	<b>Positions</b> 40 <b>Tool taper</b> ISO50	<b>Floorspace (LxWxH)</b> 3500x920 mm <b>T slots number</b> 7
<b>HEAD 1</b>	<b>Total power supply</b> 51,6 Kw <b>Floor space</b> 7300x5990x4405 mm <b>Chip conveyor</b> si <b>CE Certification</b> Yes <b>Availability</b> pronta <b>Chiller</b> si <b>Filtration unit</b> Vasca filtro carta <b>High Pressure</b> 10 bar esterni / 10 bar interni	
<b>Type</b> TU144G <b>Spindle taper</b> ISO50 <b>A axis</b> 144x2,5° <b>C axis</b> 144x2,5° <b>Max torque</b> 1120 Nm <b>Max speed</b> 5000 Rpm <b>Max power</b> 27,5 Kw <b>Coolant</b> Int 20 Bar / Ext 10 Bar + soffio aria		

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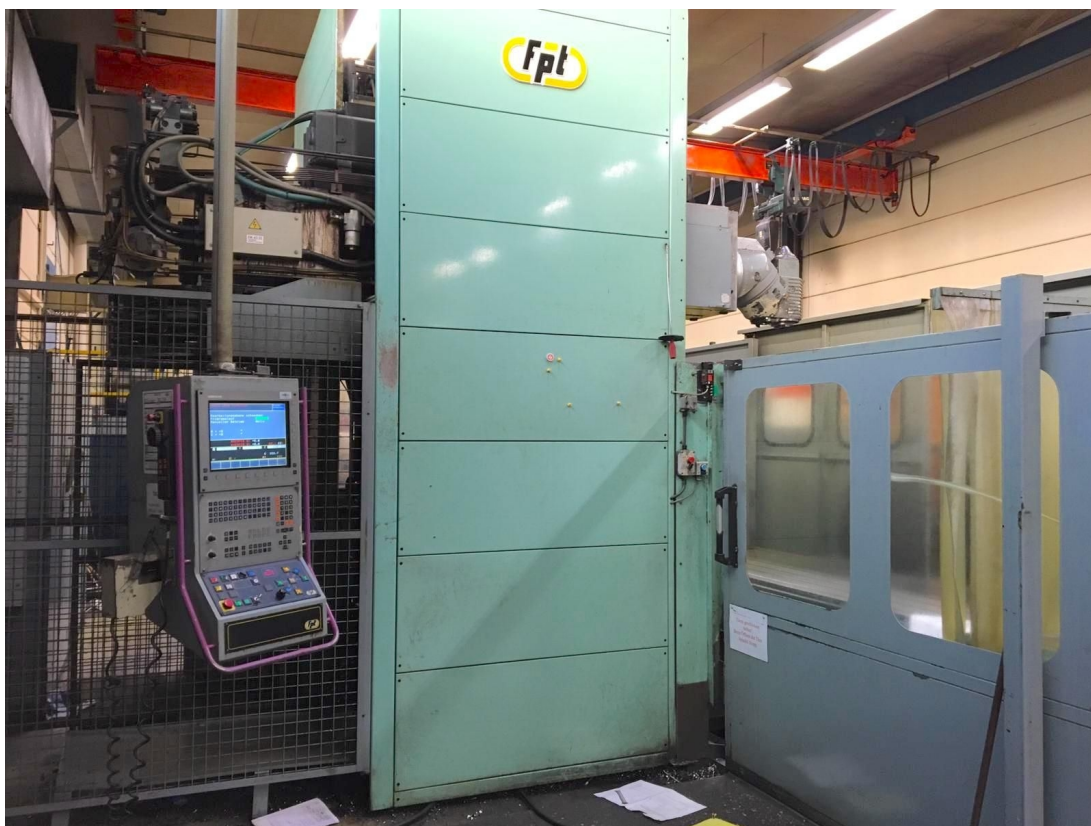
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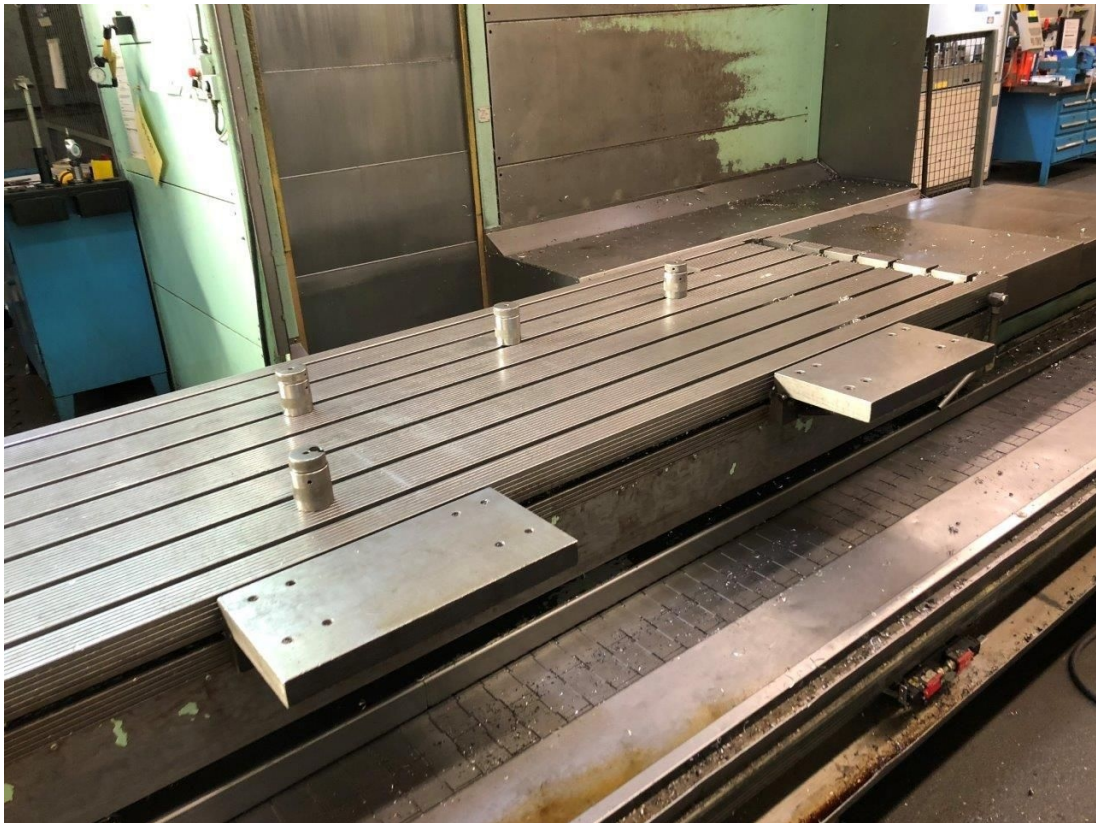
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