

# UTAS GR2

**Category** Press  
**Type** Die Spotting

**Made** UTAS  
**Model** GR2

**Capacity** 750x1100 mm



## Technical specifications

### WORKING CAPACITY

**Floorplates size (LxWxH)** 750x1100 mm  
**Column distance** 1200 mm  
**Max distance between plates** 985 mm  
**Min distance between plates** 85 mm  
**Max weight on upper plate** 5000 Kg  
**Max closing strenght** 400 kN  
**Max opening strenght** 200 kN  
**Lower table overturning** 70°  
**Upper table overturning** 180°  
**Notes** STAMPO MAX SUI PIANI 980x900  
**Max weight on lower plate** 2000 Kg

### FEEDS

**Approach speed** 45 mm/sec  
**Return speed** 55 mm/sec

**Total power supply** 15 Kw  
**Machine weight** 10000 kg  
**Floor space** 3000x2300x3600 mm  
**Colpo d'ariete** Yes

### Gamba Macchine Srl

**V.A.T.** IT00639540988  
**C.F./R.I.** 01581570171  
**REA** 248813 BS  
**C.S.** 802.165,00 €

### Contacts

+39 030 831096  
+39 030 8913312  
offerte@gambamacchine.it

### Where we are

**Headquarter and Warehouse 1**  
Via Artigiani, 32 - 25063  
Gardone V.T. Brescia - Italia

### Warehouse 2

Via Caduti del lavoro 41, 25030  
Coccaglio Brescia - Italia

DATI TECNICI PROVASTAMPI		GR 1	GR 2	GR 2A	GR 3	GR 3A	GR 4	GR 4A	GR 4BS
Forza di chiusura Max	KN	200	200/400	350/700	500/1000	750/1500	1000	1000	1000
Forza di apertura Max	KN	100	100/200	150/350	250/500	350/750	500	500	500
Misura piano superiore	mm	500x700	750x1100	900x1300	1000x1500	1400x1700	1400x2000	1800x2200	1400x2000
Misura piano inferiore	mm	500x700	750x1100	900x1300	1000x1500	1400x1700	1400x2000	1800x2200	1400x2000
Peso Max.stampo	Kg	2500	5000	6500	8000	15000	20000	25000	25000
Peso Max stampo piano sup.	Kg	1000	2000	2500	3000	6000	8000	10000	15000
Velocità chiusura	mm/sec	60	50	50	45	45	40	40	40
Chiusura lenta	mm/sec	0-60	0-50	0-50	0-45	0-45	0-40	0-40	0-40
Velocità apertura	mm/sec	75	65	65	55	55	50	50	50
Forza estrattore	KN	50	50	50	100	100	100	200	100
Corsa estrattore	mm	60	60	60	100	100	100	100	100
Pressione chiusura	bar	130	130/150	140/200	140/200	150/200	200	200	200
Pressione apertura	bar	130	130/150	140/200	140/200	150/200	200	200	200
Volume iniettore cera	cdm	3	5	5	5	8	8	8	8
Pressione iniettore cera	bar	4-6	4-6	4-6	4-6	4-6	4-6	4-6	4-6
Consumo aria iniettori cera	Ncdm	10-25	10-25	20-50	20-50	40-100	40-100	40-100	40-100
Corsa ugello	mm	25	25	25	25	25	25	25	25
Potenza motore	KW	7,5	7,5/11	11/15	11/15	15/22	22	22	22
Peso macchina	t	3,2	5	12	16	32	44	50	50
Litri olio centralina	l	140	200	250	280	500	600	700	600
Potenza iniettore cera	kw	2	2	2	2	3	3	3	3
Stampo max sui piani	mm	750x600	980x900	1240x1200	1450x1400	1550x1600	1980x1900	2200x2100	1800x1800
Spostamento iniettore cera	mm	100	100	100	100	100	100	100	100



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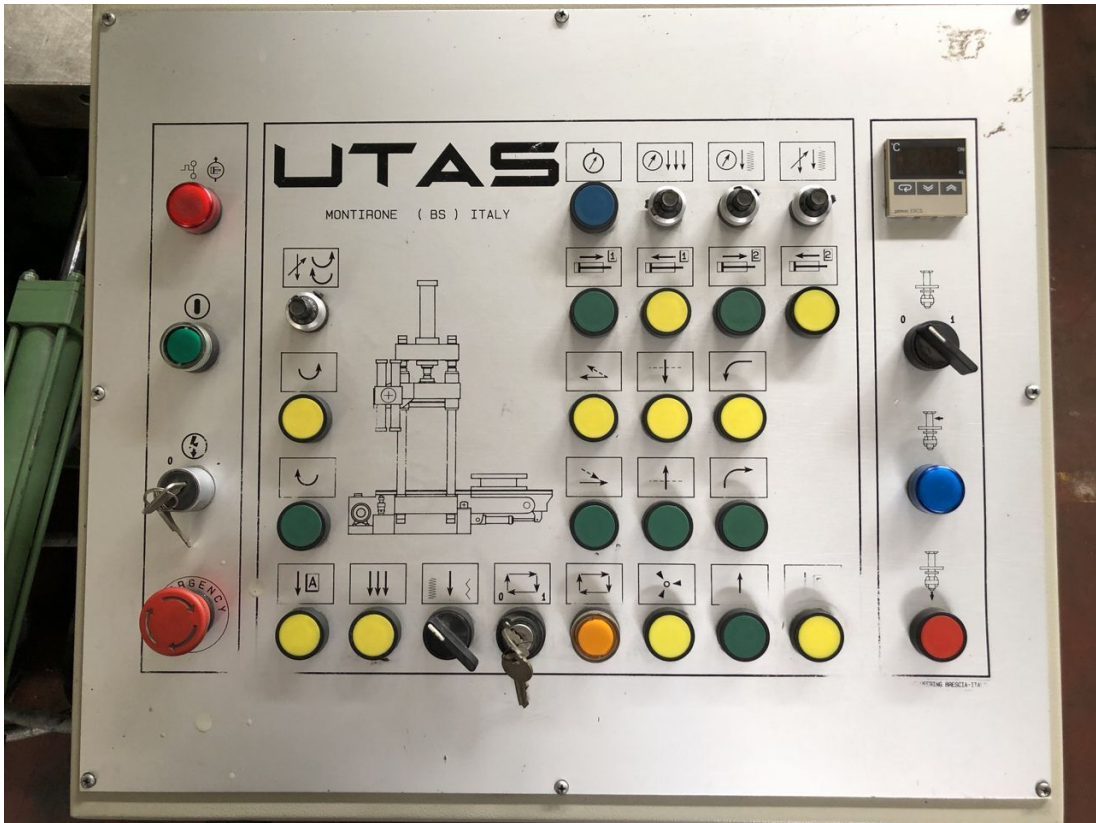
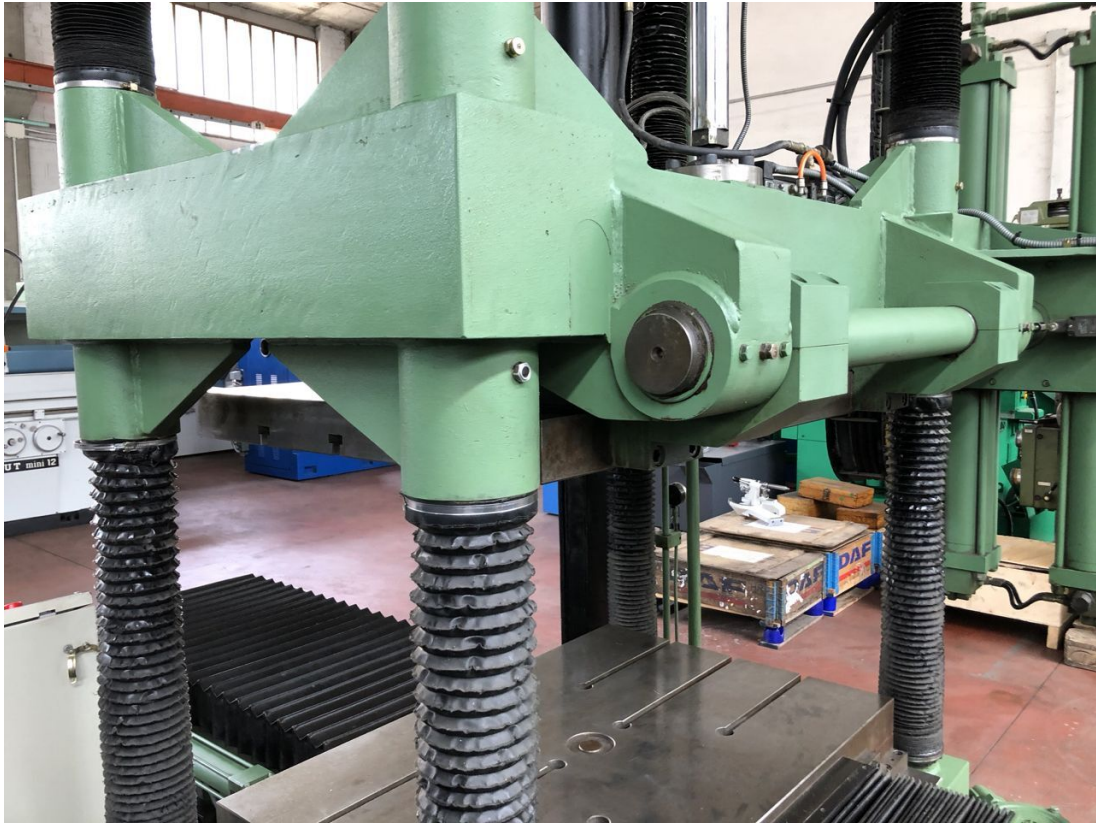
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