

UTAS GR2

Category Press
Type Die Spotting

Made UTAS
Model GR2

Capacity 750x1100 mm



Technical specifications

WORKING CAPACITY

Floorplates size (LxWxH) 750x1100 mm
Column distance 1200 mm
Max distance between plates 985 mm
Min distance between plates 85 mm
Max weight on upper plate 5000 Kg
Max closing strenght 400 kN
Max opening strenght 200 kN
Lower table overturning 70°
Upper table overturning 180°
Notes STAMPO MAX SUI PIANI 980x900
Max weight on lower plate 2000 Kg

FEEDS

Approach speed 45 mm/sec
Return speed 55 mm/sec

Total power supply 15 Kw
Machine weight 10000 kg
Floor space 3000x2300x3600 mm
Colpo d'ariete Yes

Gamba Macchine Srl

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C.F./R.I. 01581570171
REA 248813 BS
C.S. 802.165,00 €

Contacts

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Where we are

Headquarter and Warehouse 1
Via Artigiani, 32 - 25063
Gardone V.T. Brescia - Italia

Warehouse 2

Via Caduti del lavoro 41, 25030
Coccaglio Brescia - Italia

DATI TECNICI PROVASTAMPI		GR 1	GR 2	GR 2A	GR 3	GR 3A	GR 4	GR 4A	GR 4BS
Forza di chiusura Max	KN	200	200/400	350/700	500/1000	750/1500	1000	1000	1000
Forza di apertura Max	KN	100	100/200	150/350	250/500	350/750	500	500	500
Misura piano superiore	mm	500x700	750x1100	900x1300	1000x1500	1400x1700	1400x2000	1800x2200	1400x2000
Misura piano inferiore	mm	500x700	750x1100	900x1300	1000x1500	1400x1700	1400x2000	1800x2200	1400x2000
Peso Max.stampo	Kg	2500	5000	6500	8000	15000	20000	25000	25000
Peso Max stampo piano sup.	Kg	1000	2000	2500	3000	6000	8000	10000	15000
Velocità chiusura	mm/sec	60	50	50	45	45	40	40	40
Chiusura lenta	mm/sec	0-60	0-50	0-50	0-45	0-45	0-40	0-40	0-40
Velocità apertura	mm/sec	75	65	65	55	55	50	50	50
Forza estrattore	KN	50	50	50	100	100	100	200	100
Corsa estrattore	mm	60	60	60	100	100	100	100	100
Pressione chiusura	bar	130	130/150	140/200	140/200	150/200	200	200	200
Pressione apertura	bar	130	130/150	140/200	140/200	150/200	200	200	200
Volume iniettore cera	cdm	3	5	5	5	8	8	8	8
Pressione iniettore cera	bar	4-6	4-6	4-6	4-6	4-6	4-6	4-6	4-6
Consumo aria iniettori cera	Ncdm	10-25	10-25	20-50	20-50	40-100	40-100	40-100	40-100
Corsa ugello	mm	25	25	25	25	25	25	25	25
Potenza motore	KW	7,5	7,5/11	11/15	11/15	15/22	22	22	22
Peso macchina	t	3,2	5	12	16	32	44	50	50
Litri olio centralina	l	140	200	250	280	500	600	700	600
Potenza iniettore cera	kw	2	2	2	2	3	3	3	3
Stampo max sui piani	mm	750x600	980x900	1240x1200	1450x1400	1550x1600	1980x1900	2200x2100	1800x1800
Spostamento iniettore cera	mm	100	100	100	100	100	100	100	100



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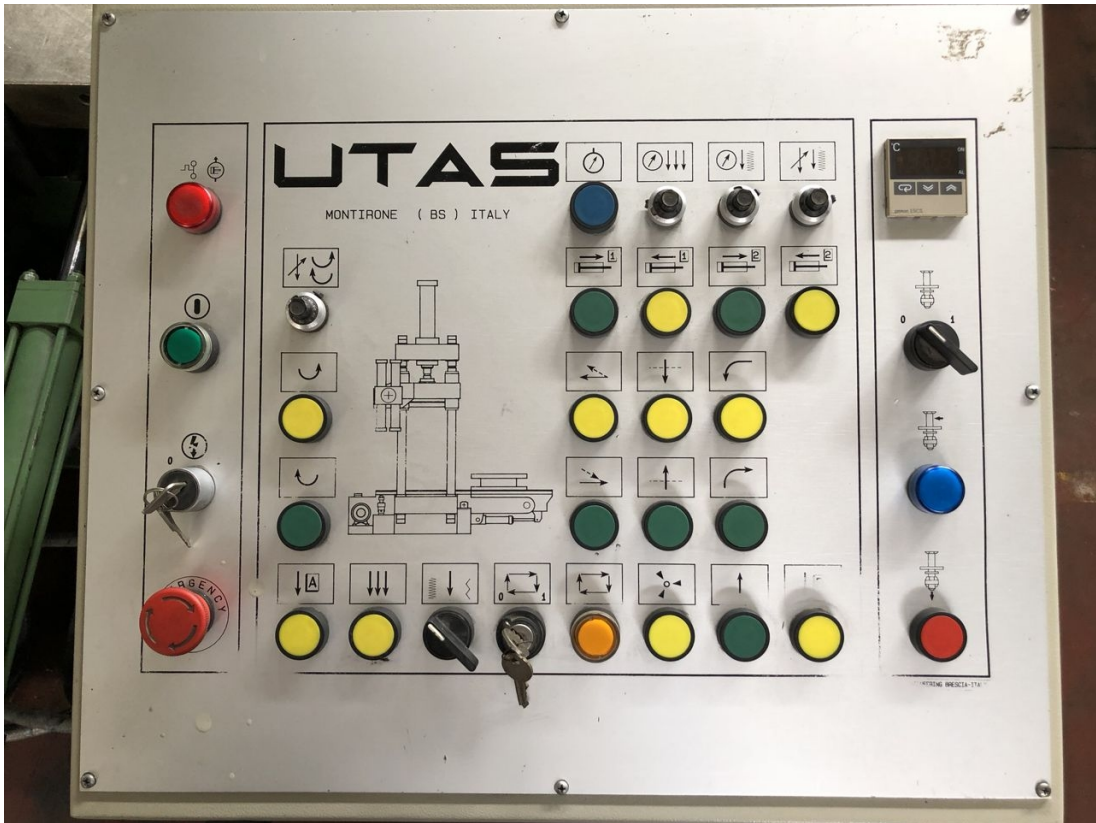
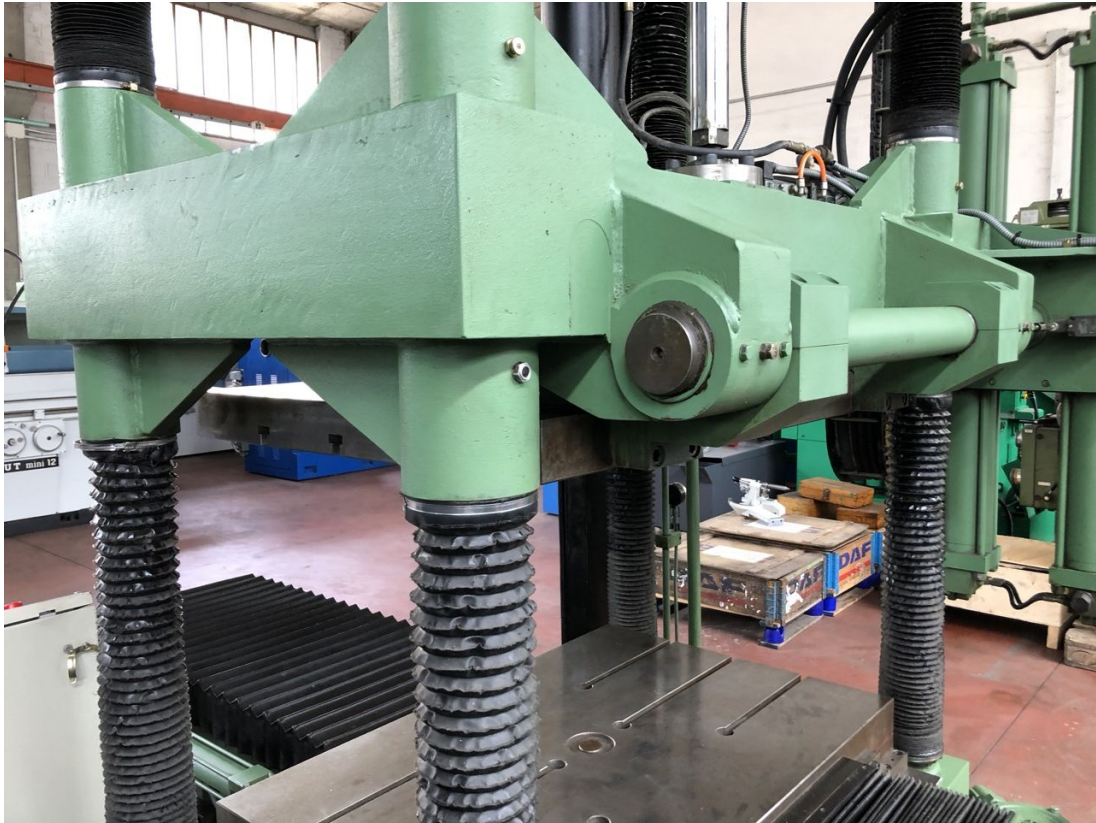
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