

FPT SIRIO M60

Category Milling machine

Type mobile column

Made FPT

Model SIRIO M60

Capacity 6000x2000x1200 mm



Technical specifications

Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

Contacts

+39 030 831096

+39 030 8913312

offerte@gambamacchine.it

Where we are

Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

WORKING CAPACITY	CNC	SPINDLE
Longitudinal (X) 6000 mm Vertical (Y) 2000 mm Cross RAM (Z) 1200 mm Table (V) 1500 mm	CNC Heidenhain iTNC530SP+HR Drives Siemens	Spindle power 28/35 Kw Gearbox gearbox, 2 mechanical gears Rotating speed 310-5000 Rpm Torque 1070/1340 Nm Taper ISO50
FEEDS	ATC	FIXING TABLE
Rapid X 15 m/min Rapid Y 15 m/min Rapid Z 15 m/min Rapid V 15 m/min X 6 m/min Y 6 m/min Z 6 m/min	Positions 40 Max tool diameter 125 mm Max diam with free adjacent space 230 mm Max tool length 400 mm Max tool weight 25 Kg Tool taper ISO50	Quantity 2 Floorspace (LxWxH) 1000x2000mm + 3000x2000 mm
TABLE 1	HEAD 1	Total power supply 60Kw Machine total weight 35.000Kg Tooling included Tastatore Renishaw, Testa millesimale automatica, refrigerante attraverso il mandrino, evacuatore trucioli, guide idrostatiche High Pressure 20 Bar attraverso il mandrino Chiller si Workpiece touch probe Renishaw Chip conveyor si Availability pronta Available under power si
Surface 2000x2000 mm Translation 1500 mm Accuracy (B axis) 0,001° Capacity 15.000 Kg Support Hydrostatic	Type FPT TUPCG5 CSA Spindle taper ISO50 A axis 360.000x0,001° C axis 360.000x0,001° Max torque 1340 Nm Max speed 5000 Rpm Max power 35 Kw Coolant Int/ext	

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