

# FPT SIRIO M60

**Category** Milling machine

**Type** mobile column

**Made** FPT

**Model** SIRIO M60

**Capacity** 6000x2000x1200 mm



## Technical specifications

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

+39 030 831096

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offerte@gambamacchine.it

### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

<b>WORKING CAPACITY</b>	<b>CNC</b>	<b>SPINDLE</b>
<b>Longitudinal (X)</b> 6000 mm <b>Vertical (Y)</b> 2000 mm <b>Cross RAM (Z)</b> 1200 mm <b>Table (V)</b> 1500 mm	<b>CNC</b> Heidenhain iTNC530SP+HR <b>Drives</b> Siemens	<b>Spindle power</b> 28/35 Kw <b>Gearbox</b> gearbox, 2 mechanical gears <b>Rotating speed</b> 310-5000 Rpm <b>Torque</b> 1070/1340 Nm <b>Taper</b> ISO50
<b>FEEDS</b>	<b>ATC</b>	<b>FIXING TABLE</b>
<b>Rapid X</b> 15 m/min <b>Rapid Y</b> 15 m/min <b>Rapid Z</b> 15 m/min <b>Rapid V</b> 15 m/min <b>X</b> 6 m/min <b>Y</b> 6 m/min <b>Z</b> 6 m/min	<b>Positions</b> 40 <b>Max tool diameter</b> 125 mm <b>Max diam with free adjacent space</b> 230 mm <b>Max tool length</b> 400 mm <b>Max tool weight</b> 25 Kg <b>Tool taper</b> ISO50	<b>Quantity</b> 2 <b>Floorspace (LxWxH)</b> 1000x2000mm + 3000x2000 mm
<b>TABLE 1</b>	<b>HEAD 1</b>	<b>Total power supply</b> 60Kw <b>Machine total weight</b> 35.000Kg <b>Tooling included</b> Tastatore Renishaw, Testa millesimale automatica, refrigerante attraverso il mandrino, evacuatore trucioli, guide idrostatiche <b>High Pressure</b> 20 Bar attraverso il mandrino <b>Chiller</b> si <b>Workpiece touch probe</b> Renishaw <b>Chip conveyor</b> si <b>Availability</b> pronta <b>Available under power</b> si
<b>Surface</b> 2000x2000 mm <b>Translation</b> 1500 mm <b>Accuracy (B axis)</b> 0,001° <b>Capacity</b> 15.000 Kg <b>Support</b> Hydrostatic	<b>Type</b> FPT TUPCG5 CSA <b>Spindle taper</b> ISO50 <b>A axis</b> 360.000x0,001° <b>C axis</b> 360.000x0,001° <b>Max torque</b> 1340 Nm <b>Max speed</b> 5000 Rpm <b>Max power</b> 35 Kw <b>Coolant</b> Int/ext	

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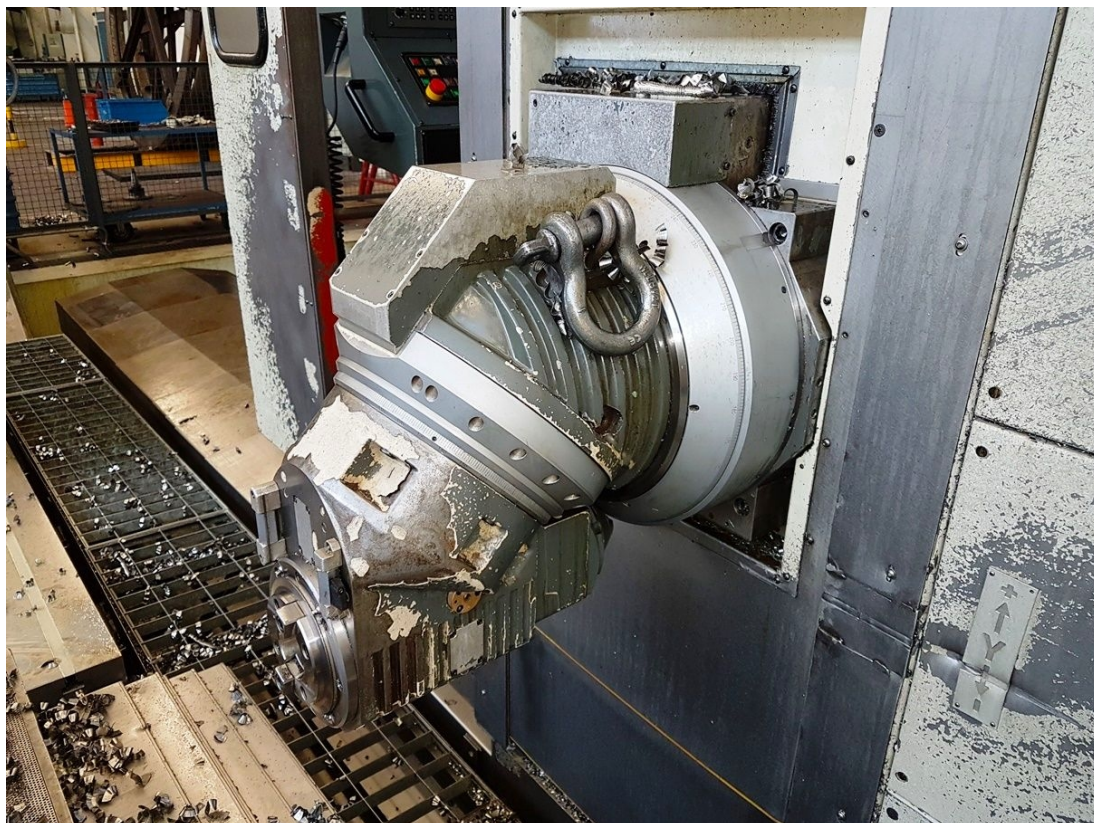
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