

# TACHELLA 1018 UM

**Category** Grinding Machine

**Made** 1018 UM

**Type** ID/OD

**Model** 1018 UM

**Capacity** 355x1000 mm



## Technical specifications

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

+39 030 831096

+39 030 8913312

offerte@gambamacchine.it

### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

<p><b>WORKING CAPACITY</b></p> <p><b>Centres distance</b> 1000 mm  <b>Centres height</b> 180 mm  <b>Cross (X)</b> 310 mm  <b>Max grinding diameter</b> 355 mm  <b>Max internal diameter</b> 270 mm  <b>Max grinding length</b> 1000 mm  <b>Longitudinal (Z)</b> 1000 mm  <b>Max internal depth</b> 870 mm</p>	<p><b>TABLE</b></p> <p><b>Stroke</b> 4-1000 mm  <b>Cross speed</b> 0,1-5 mm/min  <b>Max workpiece weight</b> 250 Kg  <b>Tilt</b> +/-9° °</p>	<p><b>FEEDS</b></p> <p><b>Cross</b> 0,1-4 mm/min</p>
<p><b>WHEELHEAD</b></p> <p><b>External spindle power</b> 5,5 Kw  <b>External spindle speed</b> 1235/1450 Rpm  <b>Internal spindle power</b> 1,5 Kw  <b>Notes</b> inclinabile +/- 45°</p>	<p><b>LEFT WHEEL</b></p> <p><b>Wheel band thickness</b> 80 mm  <b>Max wheel diameter</b> 500 mm  <b>Hole diameter</b> 127 mm</p>	<p><b>WORKPIECE HEAD</b></p> <p><b>Spindle power</b> 1,1 Kw  <b>Rotating speed</b> 16-500 Rpm  <b>Speed regulation</b> variabile progressiva  <b>Tilt</b> +/- 90°  <b>Taper</b> mk4</p>
<p><b>TAILSTOCK</b></p> <p><b>Quill diameter</b> 35 mm  <b>Taper</b> mk4  <b>Drive</b> idraulico e manuale</p>	<p><b>Closed steadies</b> si  <b>Open steadies</b> si  <b>Manual dresser</b> Yes  <b>Filtration unit</b> si  <b>Maintenance &amp; Use books</b> Yes  <b>Electrical drawings</b> Yes  <b>Housing</b> si  <b>Availability</b> pronta  <b>Available under power</b> si  <b>Machine total weight</b> 4100 Kg  <b>Floor space</b> 3750x2150x1600 mm  <b>Tooling included</b> varie lunette, diamanti flange  <b>Available in stock</b> si</p>	

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