

# FPT SIRIO M40

**Category** Milling machine

**Type** mobile column

**Made** FPT

**Model** SIRIO M40

**Capacity** 4000x2000x1200 mm



## Technical specifications

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

+39 030 831096

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offerte@gambamacchine.it

### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

<p><b>WORKING CAPACITY</b></p>	<p><b>FEEDS</b></p>	<p><b>SPINDLE</b></p>
<p><b>Longitudinal (X)</b> 4000 mm  <b>Axes support</b> hydrostatic  <b>Cross RAM (Z)</b> 1200 mm  <b>Vertical (Y)</b> 2000 mm</p>	<p><b>Rapid Z</b> 15 m/min  <b>Rapid Y</b> 15 m/min  <b>Rapid X</b> 15 m/min  <b>Z</b> 6 m/min  <b>Y</b> 6 m/min  <b>X</b> 6 m/min</p>	<p><b>Spindle power</b> (S1/S2) 28/35 Kw  <b>Taper</b> ISO50  <b>Rotating speed</b> 250-4000 Rpm  <b>Torque</b> (S1/S6) 1070/1340 Nm  <b>Gearbox</b> 2 gamme meccaniche</p>
<p><b>HEAD 1</b></p>	<p><b>HEAD 2</b></p>	<p><b>CNC</b></p>
<p><b>Coolant</b> internal / external  <b>Notes</b> Testa birotativa automatica / universal birotative head  <b>Max speed</b> 4000 Rpm  <b>C axis</b> 360.000x0,001°  <b>A axis</b> 360.000x0,001°  <b>Spindle taper</b> ISO50  <b>Type</b> FPT TUPC  <b>Max torque</b> 1340 Nm  <b>Max power</b> 28/35 Kw</p>	<p><b>Max torque</b> 1340 Nm  <b>Max speed</b> 4000 Rpm  <b>Max power</b> 28/35 Kw</p>	<p><b>Drives</b> Siemens  <b>CNC</b> Heidenhain iTNC530</p>
<p><b>PICK UP STATION FOR HEADS</b></p>		<p><b>Total power supply</b> 60 Kw  <b>Chiller</b> si  <b>Maintenance &amp; Use books</b> Yes  <b>Electrical drawings</b> Yes  <b>CE Certification</b> Yes  <b>Housing</b> perimetrale  <b>Chip conveyor</b> su  <b>Availability</b> Ottobre 2017  <b>Available under power</b> yes  <b>Floor space</b> 11000x8060x4122 mm  <b>Machine total weight</b> 30200 Kg  <b>Workpiece touch probe</b> Renishaw MP3 radio  <b>High Pressure</b> 1200  <b>Tooling included</b> testa automatica universale 0,001°x0,001° - Prolunga Mandrino 400mm  <b>Filtration unit</b> 1200L</p>
<p><b>Positions</b> disponibile su richiesta</p>		



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