

# TACHELLA 1018 UM

**Category** Grinding Machine

**Type** ID/OD

**Made** 1018 UM

**Model** 1018 UM

**Capacity** 355x1000 mm



## Technical specifications

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Contacts

+39 030 831096

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offerte@gambamacchine.it

### Where we are

#### Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

WORKING CAPACITY	WHEELHEAD	WORKPIECE HEAD
<p><b>Cross (X)</b> 310 mm  <b>Max internal diameter</b> 870 mm  <b>Max internal depth</b> 870 mm  <b>Centres distance</b> 1000 mm  <b>Centres height</b> 180 mm  <b>Longitudinal (Z)</b> 1000 mm  <b>Max grinding diameter</b> 355 mm</p>	<p><b>Internal spindle power</b> 1,5 Kw  <b>External spindle power</b> 5,5 Kw  <b>External spindle speed</b> 1235/1450 Rpm  <b>Transmission</b> chinghia</p>	<p><b>Spindle power</b> 1,1 Kw  <b>Rotating speed</b> 16-500 Rpm  <b>Tilt</b> 0+90°  <b>Taper</b> MK4  <b>Speed regulation</b> a variazione progressiva</p>
TAILSTOCK	TABLE	LEFT WHEEL
<p><b>Quill diameter</b> 35 mm  <b>Taper</b> MK4</p>	<p><b>Stroke</b> 4-1000 mm  <b>Cross speed</b> 0,1-5 mm/min  <b>Max workpiece weight</b> 250 Kg  <b>Tilt</b> +/- 9°</p>	<p><b>Wheel band thickness</b> 80 mm  <b>Max wheel diameter</b> 500 mm  <b>Hole diameter</b> 127 mm</p>
	<p><b>Tooling included</b> mandrino per interni, flange, mole  <b>Open steadies</b> 2  <b>Closed steadies</b> 1  <b>Housing</b> carter antinfortunistica frontali  <b>Electrical drawings</b> Yes  <b>Manual dresser</b> Yes  <b>Diametral probe</b> Yes  <b>Total power supply</b> 9,75 Kw  <b>Machine total weight</b> 4100 Kg  <b>Floor space</b> 3750x2150x1600 mm  <b>Filtration unit</b> vasca filtro a carta  <b>Availability</b> pronta  <b>Available in stock</b> si  <b>Available under power</b> si  <b>Relevant updates made on the machine</b>                      revisione completa</p>	

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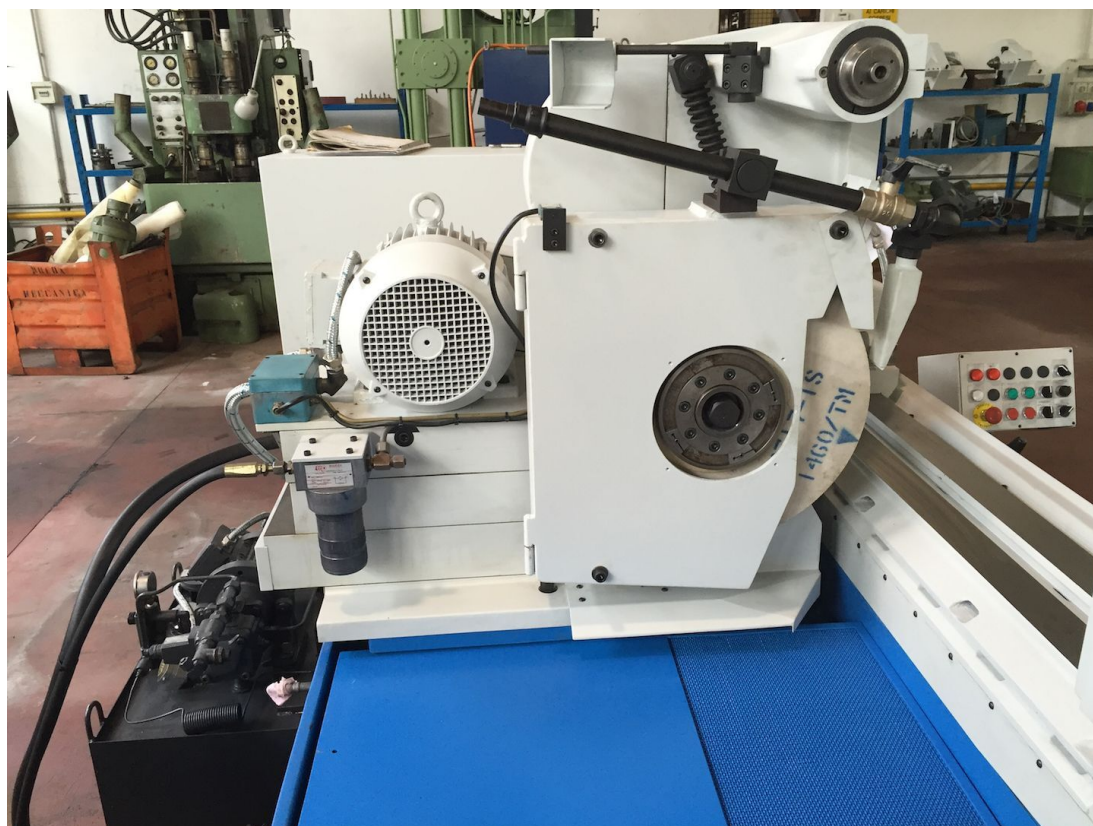
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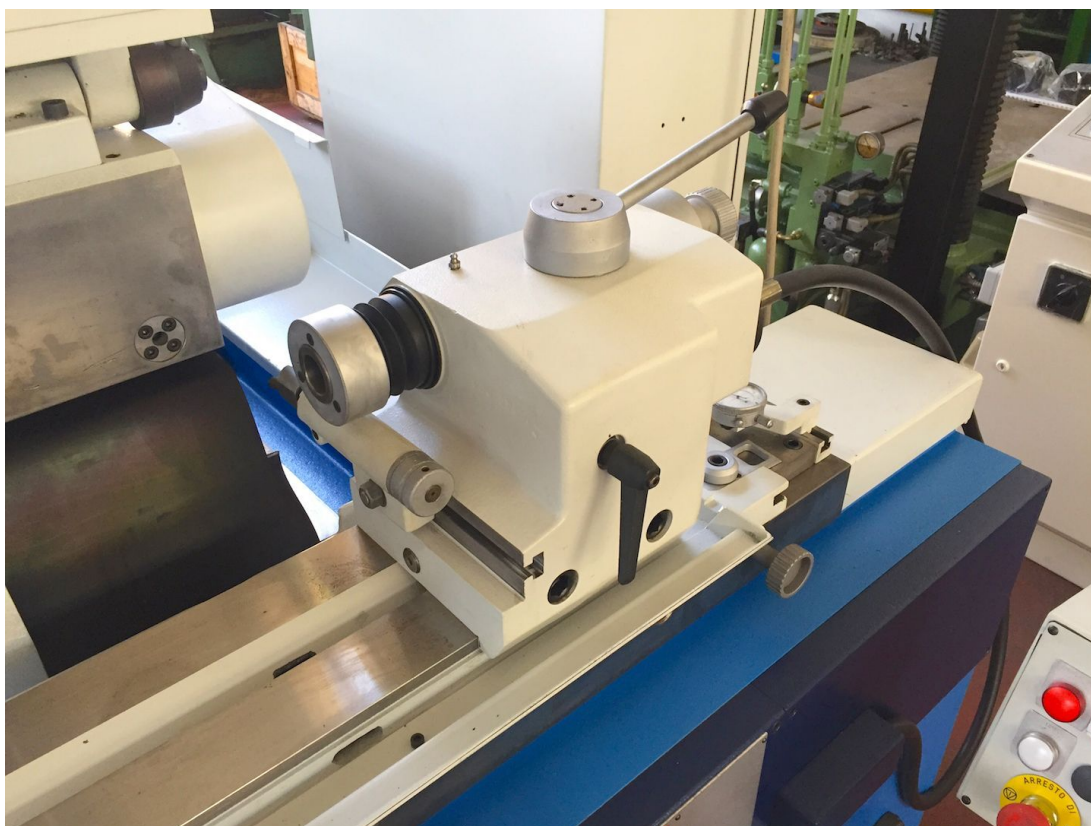
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