

# TACHELLA 1018 UM

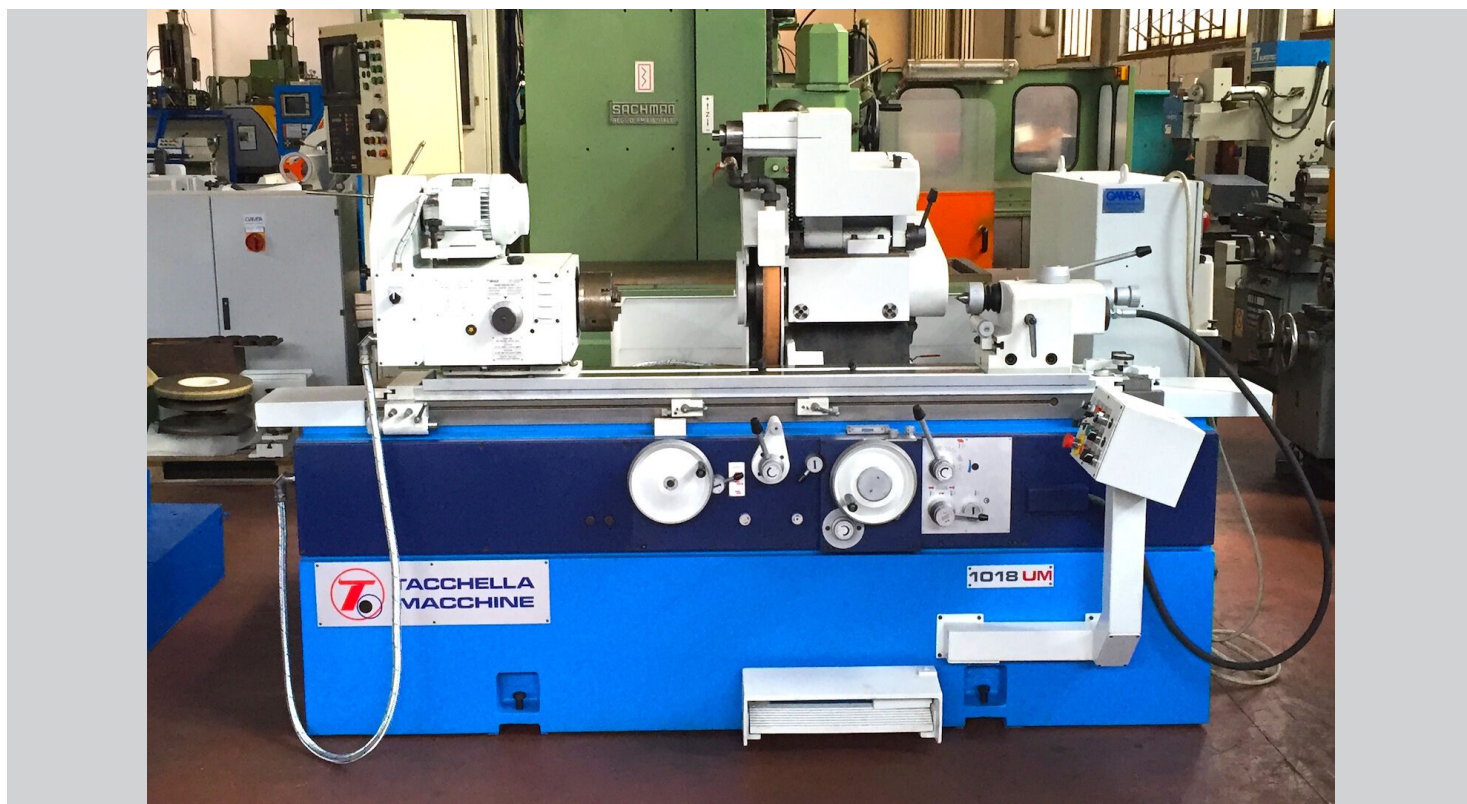
**Category** Grinding Machine

**Made** 1018 UM

**Type** ID/OD

**Model** 1018 UM

**Capacity** 355x1000 mm



## Technical specifications

### Gamba Macchine Srl

### Contacts

### Where we are

V.A.T. IT00639540988

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### Headquarter and Warehouse 1

### Warehouse 2

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Coccaglio Brescia - Italia

C.S. 802.165,00 €

<p><b>WORKING CAPACITY</b></p> <p><b>Centres distance</b> 1000 mm  <b>Centres height</b> 180 mm  <b>Longitudinal (Z)</b> 1000 mm  <b>Cross (X)</b> 310 mm  <b>Max grinding length</b> 1000 mm  <b>Max grinding diameter</b> 355 mm  <b>Max internal depth</b> 870 mm  <b>Max internal diameter</b> 10-270 mm</p>	<p><b>TABLE</b></p> <p><b>Stroke</b> 4-1000 mm  <b>Cross speed</b> 0,1-5 mm/min  <b>Tilt</b> +/- 90°  <b>Max workpiece weight</b> 250 Kg</p>	<p><b>WHEELHEAD</b></p> <p><b>External spindle power</b> 5,5 Kw  <b>External spindle speed</b> 1235/1450 Rpm  <b>Transmission</b> chinghia  <b>Internal spindle power</b> 1,5 Kw</p>
<p><b>LEFT WHEEL</b></p> <p><b>Wheel band thickness</b> 80 mm  <b>Max wheel diameter</b> 500 mm  <b>Hole diameter</b> 127 mm</p>	<p><b>WORKPIECE HEAD</b></p> <p><b>Tilt</b> +90°  <b>Rotating speed</b> 16-500 Rpm  <b>Speed regulation</b> a variazione progressiva  <b>Taper</b> MK4  <b>Spindle power</b> 1,10 Kw</p>	<p><b>TAILSTOCK</b></p> <p><b>Taper</b> MK4  <b>Quill diameter</b> 35 mm</p> <p><b>Diametral probe</b> Yes  <b>Manual dresser</b> Yes  <b>Electrical drawings</b> Yes  <b>Machine total weight</b> 4100 Kg  <b>Floor space</b> 3750x2150x1600 mm  <b>Maintenance &amp; Use books</b> Yes  <b>Availability</b> pronta consegna  <b>Available in stock</b> si  <b>Available under power</b> si, previo appuntamento  <b>Total power supply</b> 9,75 Kw  <b>Filtration unit</b> vasca con filtro a carta  <b>Housing</b> carter antinfortunistica frontali  <b>Closed steadies</b> 1  <b>Open steadies</b> 2  <b>Tooling included</b> mandrino per interni, flange, mole  <b>Relevant updates made on the machine</b> revisione completa</p>

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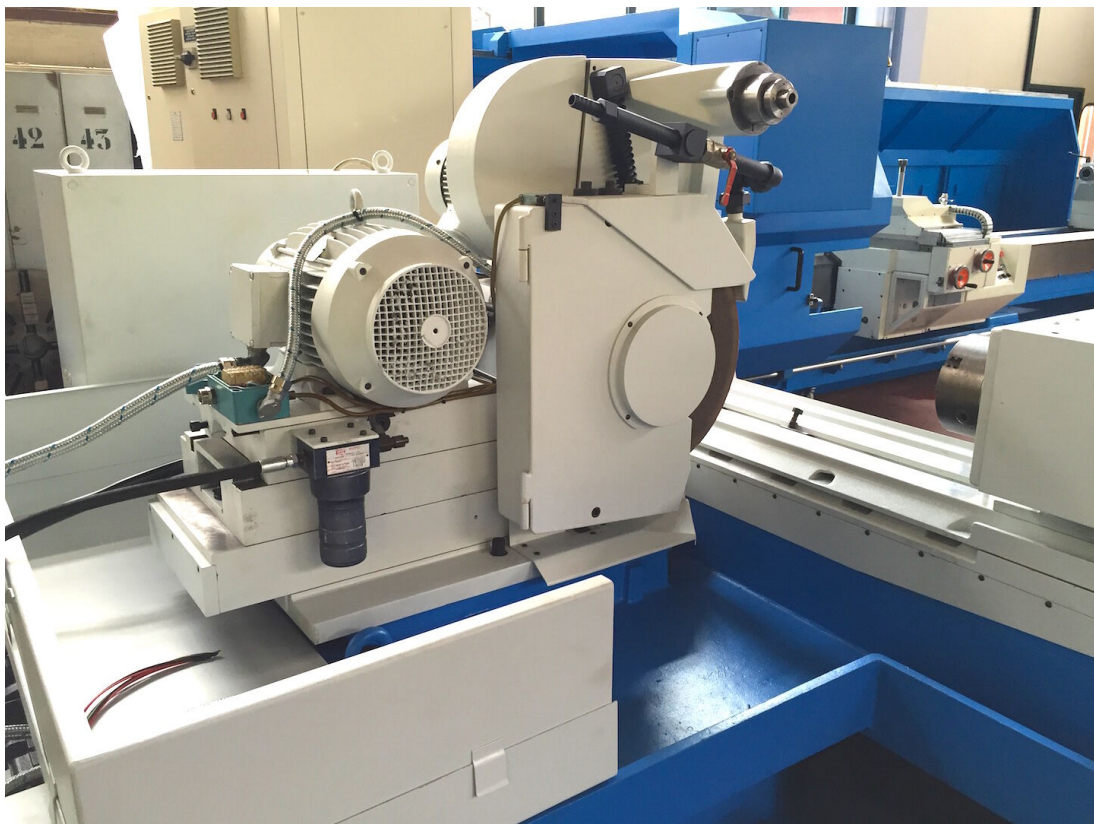
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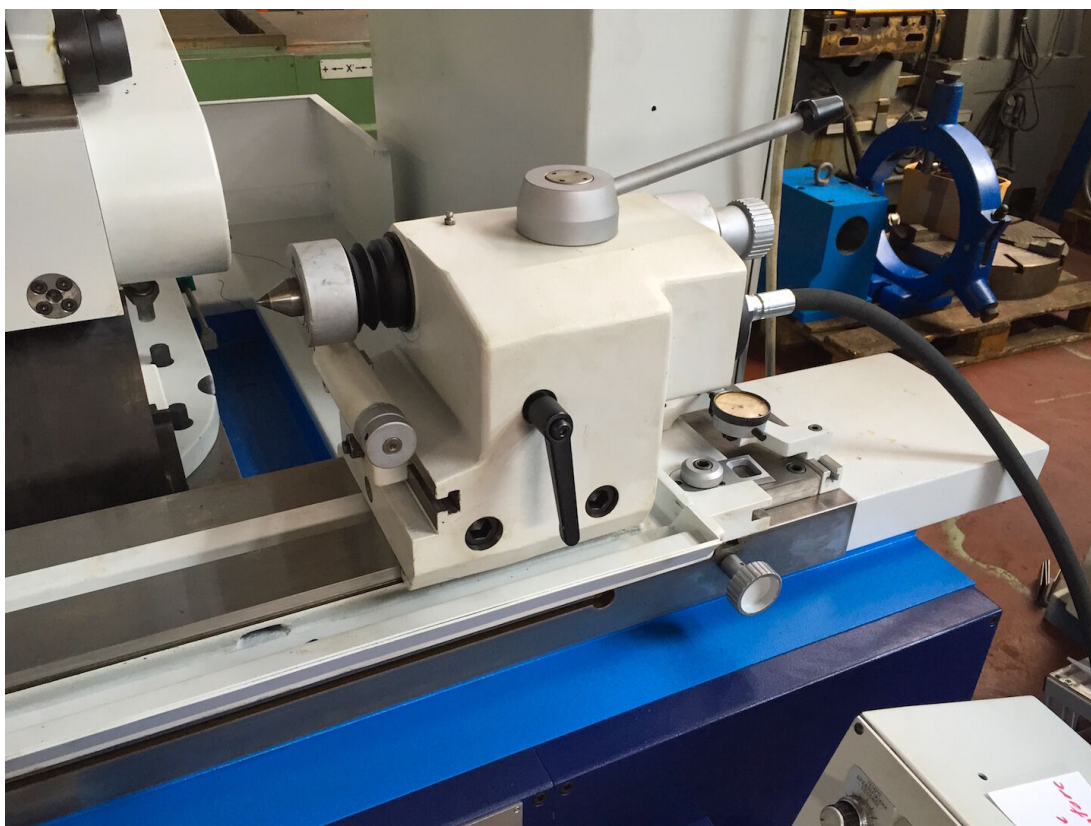
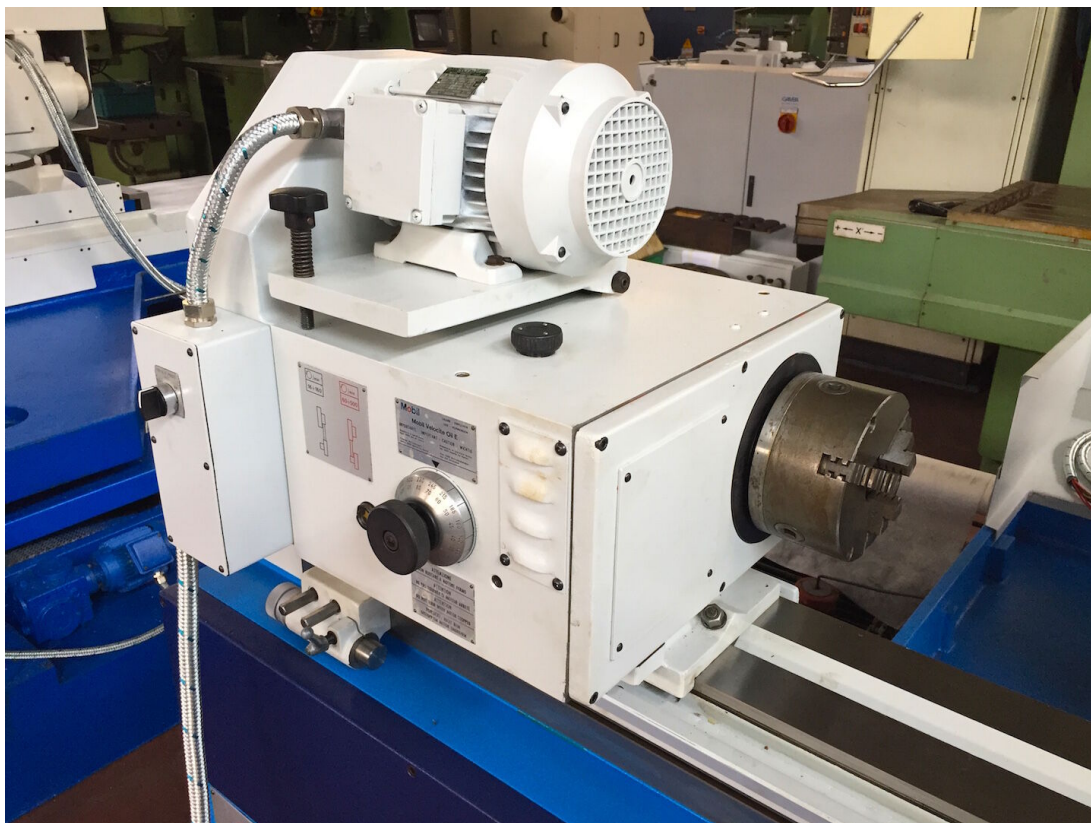
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