

PBR T40 SNC 400x1500mm

Category Turning Machine

Made PBR

Type Teach in

Model T40 SNC 400x1500mm

Capacity 400x1500x110 mm



Technical specifications

<p>WORKING CAPACITY</p> <p>Max bar working diameter 105 mm Max swing on the bed 800 mm Max working length 1500 mm Bed width 450 mm Guide-ways number 2 Max weight between centres 3000 Kg Max weight on steadies 4000 Kg</p>	<p>CNC</p> <p>CNC FAGOR 8055</p> <p>TURRET</p> <p>Positions number 4 Axis stroke X 450 mm Rapid feed X 10 m/min Axis stroke Z 1500 mm Rapid feed Z 10 m/min</p>	<p>MAIN SPINDLE</p> <p>Max rotation speed 0-2000 rpm Spindle nose Cam Lock 8" Spindle hole 105 mm Internal bearing diameter 130 mm Max power 17 Kw Max torque 1560 Nm Gearbox 2 gamme meccaniche</p>
<p>TAILSTOCK</p> <p>Quill diameter 115 mm Quill stroke 250 mm Taper MK6</p>	<p>Machine total weight 5800 Kg Floor space 4200x2535x2005 mm Maintenance & Use books Yes Electrical drawings Yes CE Certification Yes Protections integrale Availability pronta Available in stock Yes Available under power Yes</p>	

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Contacts

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C.S. 802.165,00 €

T 30-35 SNC		T 30 SNC		T 40 SNC	
<p>CARATTERISTICHE TECNICHE TECHNICAL FEATURES - CARACTERISTIQUES TECHNIQUES TECHNISCHE DATEN</p>					
<p>CARATTERISTICHE PRINCIPALI MAIN SPECIFICATIONS CARACTERISTIQUES PRINCIPALES TECHNISCHE DATEN</p>					
• Altezza punte Height of centres Hauteur de pointe Spitzenhöhe	300 mm	400 mm			
• Distanza nominale tra le punte Distance between centres Entrepointe Spitzenweite	1500-6000 mm	1500-6000 mm			
• Diametro max. a tornire Max. turning diameter Diamètre maxi. admissible Drehdurchmesser	600 mm	700 mm			
<p>DIAMETRO MAX. DI PASSAGGIO MAX. SWING DIAMÈTRE MAXI. DE PASSAGE DREHDURCHMESSER</p>					
• Sul bancale Over bed Sur le banc über Maschinenbett	625 mm	820 mm			
• Sulla slitta trasversale Over cross slide Sur le chariot transversal über Querschlitzen	325 mm	525 mm			
• Larghezza del banco Width of bed Largeur du banc Betbreite	450 mm				
<p>CARRO SADDLE TRAINARD SUPPORT</p>					
• Larghezza carro Width of saddle Largeur du trainard Supportbreite	750 mm				

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• Lunghezza guide del carro Length of slideways Longueur de guidage Länge der Schlitzenführungen	970 mm				
• Corsa slitta trasversale Cross slide travel Course transversale Schlitzen-Querweg	450 mm				
• Spinta max. continuativa assi X e Z Max. feed force X-Z axes (continuously rated) Poussée max. continue sur les axes X et Z Max. Vorschubkraft X-und-Z-Achse in Dauerbetrieb	2000 daN				
<p>AVANZAMENTI ASSI (a variazione continua) AXES FEEDS (infinitely variable) AVANCES AXES (en continu) ACHSENVORSCHÜBE (stufenlos)</p>					
• Motori assi A.C. (assi X e Z) A.C. axes motor (X and Z axes) Moteurs axes en C.A. (axes X et Z) Wechselstrom-Achsenmotore (X- und Z- Achse)	17/22 Nm				
• Avanzamenti longitudinali, trasversali Feeds-longitudinal/cross Avances longitudinales, transversales Vorschübe für Längs- und Querachse	1 + 6000 mm/1'				
• Rapidi longitudinali, trasversali Rapid longitudinal, transversal Eilgang für Quer-und Längsachse	6500 mm/1'				
<p>MANDRINO SPINDLE BROCHE HAUPTSPINDEL</p>					
• Ø interno cuscinetto anteriore Front bearing, inside dia. Ø intérieur du roulement avant Innendurchmesser vorderes Spindellager	146 mm				
• Ø interno cuscinetto posteriore Rear bearing, inside dia. Ø intérieur du roulement arrière Innendurchmesser hinteres Spindellager	130 mm				
• Naso di attacco Cam-Lock Spindle nose fitting Cam-Lock type D.1 - 8° Nez de broche Cam-Lock type D.1 - 8° Spindelnase Cam-Lock Typ D.1 - 8°	tipo D.1 - 8° type D.1 - 8° Typ D.1 - 8°				

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• Diametro foro mandrino Dia. of hole through spindle Passage de broche Spindelbohrung	105 mm				
• Cono morse interno bussola di riduzione Spindle taper Cône morse dans la douille de réduction Morse-Innenkonus, Reduzierhülse	n° 5				
• Gamme di velocità Manual speed changes Nombre de vitesses Spindel Drehzahlbereiche von Hand angetrieben	n° 2				
• Velocità di rotazione Spindle speed range Gamme de vitesses Spindel Drehzahlen	gir/1' 0 + 2000 r.p.m.-UpM 0 + 2000	0 + 2000 tr/min			
• Velocità a potenza costante in 1° gamma 1st speed range at constant power Vitesse à puissance constante: 1ère gamme Spindel Drehzahl, 1 Bereich, Konstantleistung	gir/1' 47 + 300 r.p.m.-UpM 47 + 300	47 + 300 tr/min			
• Velocità a potenza costante in 2° gamma 2nd speed range at constant power Vitesse à puissance constante: 2ème gamme Spindel Drehzahl, 2 Bereich, Konstantleistung	gir/1' 310 + 2000 r.p.m.-UpM 310 + 2000	31 + 2000 tr/min			
• Momento torcente max. ammesso Max. torque Couple de torsion maxi. admis Höchstzulässiges Drehmoment	3000 Nm				
• Potenza motore A.C. A.C. motor power Puissance du moteur en courant alternatif Leistung Wechselstrommotor	15 kW (22 kW)				
<p>FILETTATURE THREAD FILETAGES GEWINDESTÜGUNGEN</p>					
• Filettature Thread Filetages Gewindestügunen	quelle permessa dal CNC those enabled by CNC qui sont permis par la CN auch abhängig von NC				
<p>CONTROPUNTA TAIL STOCK CONTREPOINTE REITSTOCK</p>					
• Diametro canotto Oull diameter Ø du canon Pinolendurchmesser	100 mm				

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• Cono morse canotto Spindle Morse taper Cône du canon ReiStockaufnahme	n° 5				
• Corsa di spostamento canotto Spindle travel Course du canon Verfahrweg der Reistockpinole	250 mm				
<p>LUNETTE STEADIES LUNETTES LUNETTEN</p>					
• Passaggio lunetta sul banco Capacity of fixed steady Passage dans lunette fixe Durchlaßbereich der Bettlunette	80 + 320 mm				
• Passaggio lunetta sul carro Capacity of travelling steady Passage dans lunette à suivre Durchlaßbereich der Supportlunette	30 + 210 mm				
<p>PESO AMMESSO MAX PERMISSIBLE WEIGHT POIDS ADMISSIBLE ZULÄSSIGES WERKSTÜCKGEWICHT</p>					
• A sbalzo (con centro di gravità a 200 mm. dal piano della piattaforma) Overhanging (with centre of gravity at 200 mm. from the chuck surface) (approx.) En porte à faux (avec centre de gravité à 200 mm. du plan du plateau) herausragend (Schwerpunkt 200 mm.ab Planschleibe)	1200 daN ca.				
• Tra le punte, senza lunetta Between centres, without steady (approx.) Entre pointes, sans lunette zwischen Spitzen ohne Lunette	3000 daN ca.				
• Tra le punte, con lunetta Between centres, with steady (approx.) Entre pointes, avec lunette zwischen Spitzen, mit Lunette	4000 daN ca.				



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