

MOLLART LD2-500 Drillsprint

Category Drilling machine
Type Deep-hole drilling

Made MOLLART
Model LD2-500 Drillsprint



Gamba Macchine Srl

Contacts

Where we are

V.A.T. IT00639540988

+39 030 831096

C.F./R.I. 01581570171

+39 030 8913312

REA 248813 BS

offerte@gambamacchine.it

C.S. 802.165,00 €

Headquarter and Warehouse 1

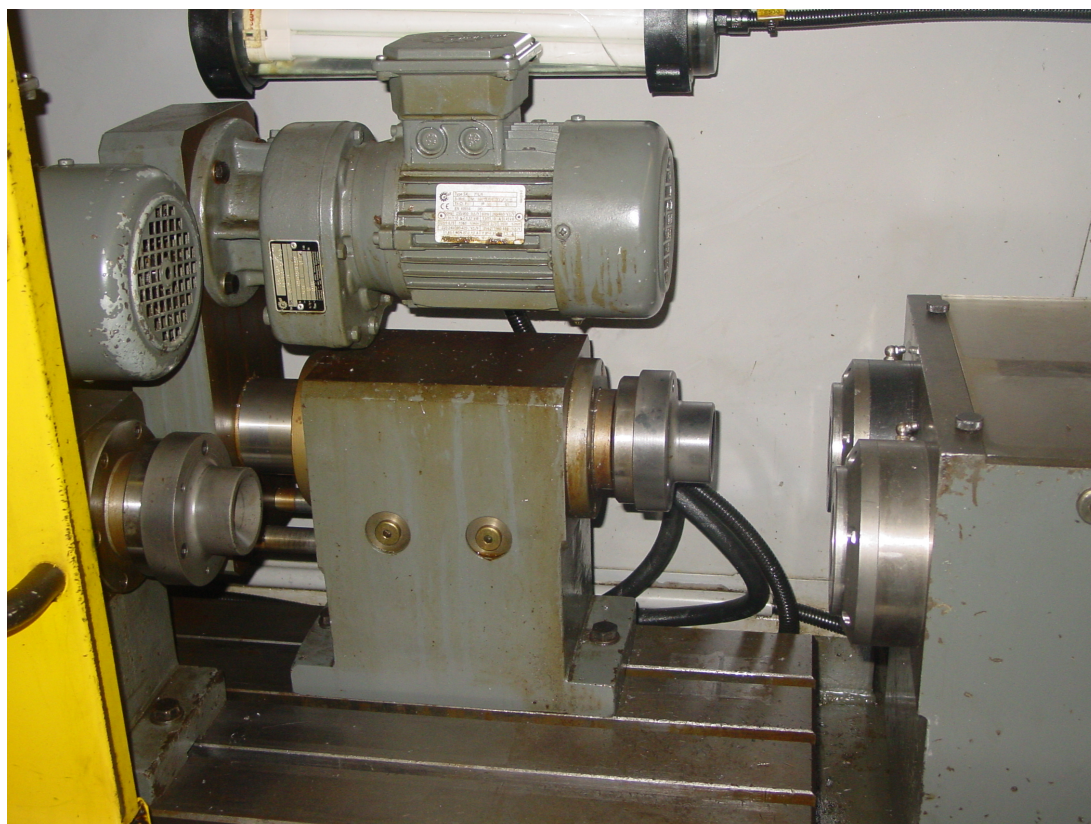
Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia



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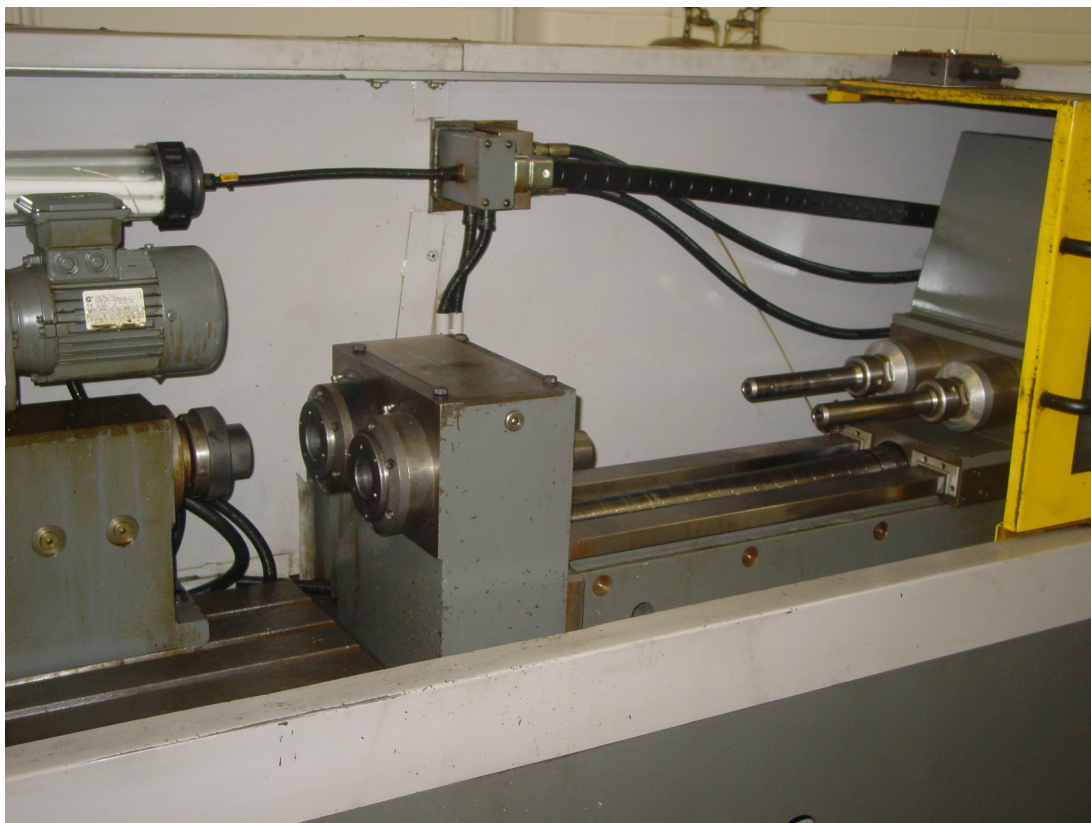
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6 DRILLSPRINT DEEP HOLE DRILLING MACHINE

2. MACHINE SPECIFICATION

	Standard	C6 option
MAX. Drilling Dia. Single Spindle	20mm (0.75)	25mm
MAX. Drilling Dia. Twin Spindle (per Spindle)	12mm (0.500)	19mm
MIN. Drilling Dia. (Per Spindle)	2mm (0.70)	
MAX. Drilling Depth LD 500	500mm (20")	
LD 1000	1000mm (40")	
MAX. Overall Length Gundrill that may be loaded into machine (without spindle Extensions)	900mm (36")	
Lost Drill length through Chipbox And Bushing	250mm (10")	
Control system and drives	GE FANUC	
Operating system	Rotating Tool, Rotating Workpiece	
Spindle speed range - High	50 - 10600 RPM	
- Low	50 - 6000 RPM	
Counter Rotation speed	100 RPM	
Feed Rate	0 - 3000mm / min	0 - 120ins / min
Rapid Traverse	10 meters / min	390ins / min
Spindle nose type (Collet type)	25mm Bore	1"
Coolant Delivery	46 Liters / min	12.7 US gal/min
MAX. Coolant pressure	100 bar	1200 PSI
Coolant Filtration Level	20 Micron	
Coolant Tank	1200 Liters	200 US Gal
Machine Weight (DRY)	3000kg	3 Tons
MIN. Rated supply current	32 amp (Earth but no neutral required)	
Supply Voltage	400v - 3p - 50hz	460v - 3p - 60hz
Control Voltage	24v DC	

IMPORTANT : THE MACHINE IS FULLY METRIC, INCH DIMENSIONS ARE ONLY APPROXIMATE.

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